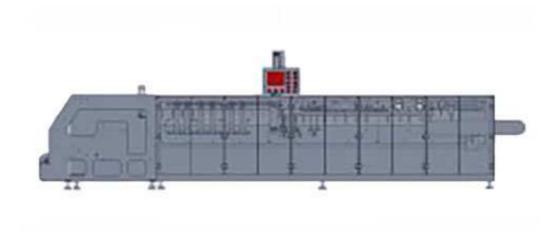


## Machine for 3 and 4 Sidesealed Sachets, Top Spout Flat Pouches, Doypacks etc. HMK-3200



This is a versatile product specialized in producing 3 and 4 side sealed sachets, top spout flat pouches, doypacks, zipper doypacks, spout doypacks and irregular shaped pouches with small doses. The full module design allows the machine to meet the versatility requirements of different shaped pouches and speed by configuring different modules. It offers a comprehensive solution to customers who need a multifunctional machine to achieve complex packages. The machine can be used to package milk powders, coffee powders, coffee beans, condiments, detergent powders, macaroni, nuts, tomato sauces, jams, mayonnaises, detergent liquids etc.

## **Technical details:**

HMK-3200P					
Machine operation	HFFS	Horizontal form fill and seal			
Technology concept	Pouch origin	Form the reel			
	Pouch transport system	Intermittent			
Construction	Machine frame	Stainless steel SUS304/			
		Carbon steel, the surface plastic coating			
	Except internal mechanisms	Parts painted Stainless steel colour/			
		Stainless steel SUS304, and Aluminum alloy			
	Parts in contact with product	Stainless steel SUS316L			
Reel	Reel diameter	500mm			
	Reel Width	720mm			
	Reel core	76mm			
Filling stations		2 (with 2-4 heads)			
Product production		Optional gas flushing			
		(N2) or steam injection			
Machine dimensions	Length×width×height	6895×1100×2000mm			
Machine weight		2500Kg			

Pouch dimensions			Minimum	Maximum	
range(mm)	Length×width×height	FLT-1	100×120	260×300	
		FLT-2	80+80×120	165+165×300	
		STU-1	100×120×(32+32)	260×300×(52.5+52.5)	
		STU-2	80+80×120×(32+32)	165+165×300×(48+48)	
Packaging speed			Speed maximum	Volume maximum	
(pouches per minute)			(ppm)	(c.c.)	
And pouch volume (c.c)	with 3 and 4 side seals	FLT-1	90	2000	
		FLT-2	160	800	
	With doypack	STU-1	70	2500	
		STU-2	120	1200	
Consumption	Electrical	15.0kw			
	Air consumption	150L/min 0.6Mpa			
		200-415V/50-60Hz/N+G			
Electrical Data		(According to customer			
		requirements customization)			
Noise level		≤70dB			
Safety		CE standards			