

## *D-439 Series Packing Machine*



### **Overview:**

- > D-439F series of machinery is to achieve long packaging of packaging machinery.
- > Supporting the different feeding device can be achieved liquid, viscous, paste and other different materials packaging.

### **Features:**

- The machine has a set of longitudinal roller sealing device, a set of transverse heating roller sealing device, a set of transverse roller reinforced sealing device.
- Longitudinal seal pattern with a continuous checkerboard plus leak-proof way. Cross-seal for the board pattern with anti-leakage line or flat with anti-leakage line.
- The whole process includes: bag making, longitudinal sealing, filling, horizontal sealing, horizontal reinforcement, easy to tear cut made, finished product cut off the main process.
- Cut the knife can be used flat knife, serrated knife, one of the three ways.
- The feeding device will be selected according to the physical condition of the material to be packed: including the magnetic pump M for liquid filling, the sea-tympana pump filled with homogeneous viscous and the Rota pump R and the clay containing the particles, the piston pump P
- The whole machine adopts PLC centralized control, man-machine interface operation and display condition. Working speed using frequency control, sealing temperature using intelligent temperature controller control.
- Technical characteristics and uses:
- Mainly used for packaging salad oil, seasoning sauce, honey, Chinese ointment, jelly and other liquid, clay material.

Name	Content	Remarks
Bag length range	45-180mm	Order bag length +/- 30mm can be adjusted
Bag width range	18-85mm	Change the width of the machine to be changed
Fill the way	Liquid - magnetic pump metering device M, homogeneous viscous - Hai Pa pump metering device H, Rota Li pump metering device R, with particles of the body, the sauce - piston pump P	Choose according to the physical condition of the packaging material
Packaging speed	30-80 packs / min	Depending on the material and specifications
Power	about 0.75kw/AC380v 3P	
Mechanical size	long 1200mm width 1000mm high 1800mm	
Mechanical weight	about 500kg	
Adapt to packaging materials	All kinds of composite packaging film can be	
Packaging material parameters	Roll membrane diameter $\leq 400$ ; roll membrane diameter $\phi 75$	
Standard feeding method		Depending on the type of material
Standard cut mode	Flat knife, serrated knife, dotted knife	Three choose one
Optional device	Hot embossing device, printer, conveyor belt and so on	Order separately