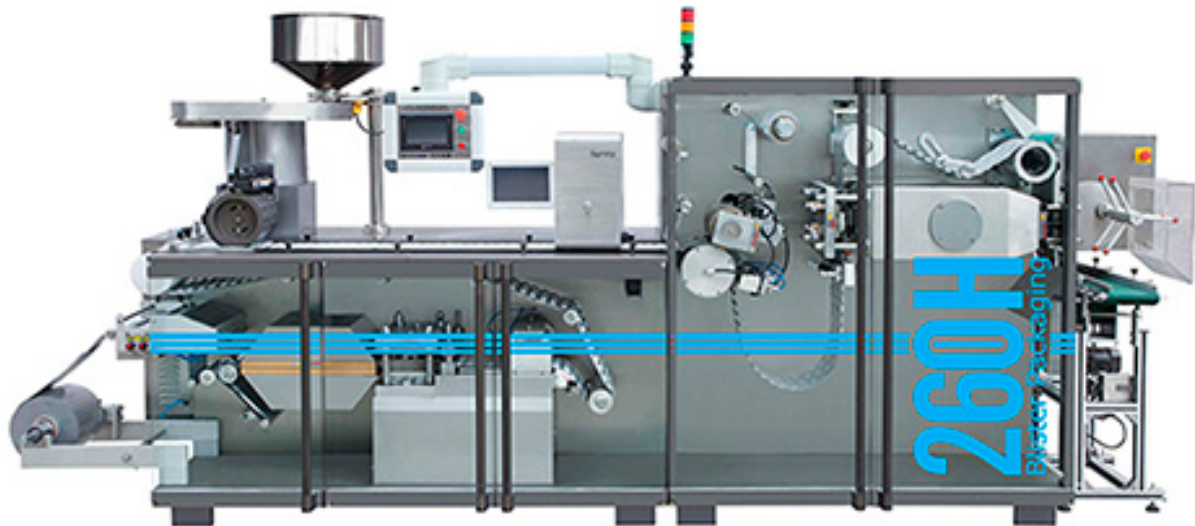


DPH-series Roller Blister Packaging Machine



DPH-260/320/380 High-speed blister packaging machine is suitable for pharmaceutical capsules, tablets, chewing gum, small equipment, electronic components, etc. It adopts positive molding pressure, the blister is firm and smooth, roller mesh sealing type, reliable sealing, equipped with batch numbering, indentation device, and it can be designed for waste-free edge punching. One machine can be used for two types of packaging: aluminum-plastic and aluminum-aluminum.

Features

1. Quick mold change without tools, the mold is used for controlled indentation.
2. Servo thrust is used, and it is easy to set up and debug.
3. Inserted perforation unit, no need to disassemble the suction head if it is equipped with inspection and rejection switching.
4. A large distance between the mold heater plate to prevent excessive softening of PVC.
5. It can be equipped with an additional image detection camera, a suction head robot, and an automatic feeding vibration guide.
6. It can be equipped with an optical standard plate servo.

Technical parameters

Model		DPH-260	DPH-320	DPH-380L
Punching speed (aluminum-plastic)		40-180 times/min	40-180 times/min	40-180 times/min
Production capacity		15,000 boards/hour	32400 boards/hour	32400 boards/hour
Additional feed stroke range		40-240 mm	40-240 mm	40-240 mm
Maximum forming area		260×240mm	320×240mm	380×300mm
Maximum forming depth		12mm	12mm	12mm
Heating power for upper and lower molding		4KW (×2)	4KW (×2)	4KW (×2)
Heating capacity of the seal		4KW	4KW	4KW
Operating pressure		0.5-0.7mpa	0.5-0.7mpa	0.5-0.7mpa
Gas consumption		600L/min	600L/min	≥0.6m3/min
Power source		380V 50HZ	380V 50HZ	Three-phase five-wire network 380V 50HZ
Power		25KW	25KW	25KW
	Pharmaceutical Grade PVC	0.25 ×260mm	0.25 ×320mm	0.25 ×380mm
Packaging	PTP Aluminum Foil	0.02 ×260mm	0.02 ×320mm	0.02 ×380mm
Material	Cold-rolled aluminum	0.09 ×260mm	0.09 ×320mm	0.09 ×380mm
Overall dimensions of the machine (L×W×H)		4500×1200×1800 mm	4500×1200×1800 mm	4500×1200×1800 mm
Packaging size of the entire machine (L×W×H)		4900×1500×2100 mm	4900×1500×2100 mm	4900×1500×2100 mm
Weight of the whole machine		3000Kg	4500Kg	4500kg