



## *Single Twist Wrapping Machine for Hard Candies JH-Y650*



Wrapping machine for hard candies in single twist wrap. The machine is suitable to wrap dies-formed or deposited sweets of round, oval or oblong shapes. Sweets with semi-liquid centers can be handled without problems. The JH-Y650 is adopted Indexing drives and cam transfer structure, be able to equip with a sorting station to eliminate sugar dust, chips and broken pieces. An efficient feeding is achieved by the approved plate feeding system. The length of packing material is controlled by the servo motor.

### **Special features:**

- PLC control
- Servo motor control for sending packing material
- Saving of wrapping material by "no product–no paper" device
- Infinitely variable adjustment of the twist gripper oscillation
- Quick and simple size change by a few adjustments only
- Quick settle and feed product to gripper by two-ways rotating disc
- Separate switch cabinet

## Technical Characters:

Output	Up to 350 pieces/min			
Product dimension	Length: 16 – 30mm	Width: 16 – 28mm		Height: 5 – 20mm
	Diameter of ball shaped products: 15 – 30 mm			
Drive	1 AC drive		Mechanical running	
	1 Servo drive		Film sending	
	1 AC drive		product settle device	
	3 AC motors		brush drive feeding system	
System	Schneider or Siemens or Omron			
Utilities	Compressed air		0.2 mpa; 2 cbm/min	
	Temperature		Lower than 25°C	
	Humidity		Less than 50%	
Wrapping material	wax paper	cellophane	polypropylene	polyethylene
Material dimensions	Reel diameter: max. 370mm		Reel width: max. 120mm	
Measurements	2400*1600*1800mm			
Weight	Approx. 1800 kg			