

WZH180 Auto Carton Packing Machine



Automatic folding (1-4 folding) and conveying of manual leaflet automatic material categorizing and feeding; automatic paper carton spreading; automatic manual leaflet and material carton packaging, synchronous (3-row) batch number printing, automatic paper carton sealing, automatic waster eliminating. AI/PI blister packs medicine plate, injection salver, bottles, ointment and rectangular or troche.

Performance and Characteristics:

1. Continuous mechanical feeding materials and carton packing, and working of each functional part is harmony, stable and reliable.
2. When materials do not reach correct position, the pusher has an alarm and halt facility for that, in order to ensure good quality of carton packaging and safety in peroration effectively.
3. Constantly moving carton-opening mechanism and pulling carton-opening mechanism are more stable and reliable.
4. Vibrating material categorizing and feeding mechanism is stable and reliable.
5. Halt facility for air pressure and vacuum protection, when caster opened, the halt facility will be checked automatically for operating safety of the machine.
6. It is easy, convenient and quick to change and adjust product size by hand wheel on instrument panel.
7. Variable frequency speed regulation, PLC automatic control, operating on touch screen, words and numeric display, easy to opera tem staked coeddicients in operation.
8. Overload protection for principal driving, indication of failure diagnosis, and automatic halt of failure.

Technical parameters:

Item/ Model		WZH-180
Encasing speed		180 pcs/min
BOX	Quality requirement	250-350 g/m ²
	Dimension range (L X W X H)	(55-220)mm×(20-100)mm×(12-70)mm
Leafle	Quality requirement	50-70 g/m ²
	Folded leaflet specification (1-4)	(70-210)mm×(20-40)mm
Compressed air	Air consumption	≥0.3m ³ /min 0.6mpa
Main motor power		1.5Kw 380V 50Hz