

FF-5050A Small Case Sealer Packaging Machine



FF-5050A small case sealer packaging machine is mainly used for small carton sealing packaging, not only for stand-alone operation, but also the small case sealer packaging machine can work for production line, widely used in household appliances, textile, food, general merchandise, medicine, chemical, and other industries. FF-5050A small case sealer packaging machine can seal the carton top and bottom at the same time with the frame adjusting up and down. It can be moved easily with four wheels.

Case sealer machine is mainly applicable to the case sealing and packaging of cartons. It can be operated alone or in combination with the assembly line. It can be operated in a single box, and can also be used in a packaging assembly line with carton forming and unpacking machine, packing machine, labeling machine, bundling machine, pallet stacker, conveyor and other equipment, which is necessary for packaging line operation. Sealing machine is mainly divided into: automatic cover sealing machine series, pneumatic adjustment sealing machine series, automatic sealing machine series, corner sealing machine series, four corner side sealing machine, I-shaped sealing box, etc. the sealing mode can be divided into: up and down drive, left and right drive, side, corner edge, etc., generally using transparent tape and kraft paper material.

Sealing machine is a kind of commonly used packaging machinery. BOPP adhesive tape (also known as sealing tape) is used to seal the carton. It can seal both the upper and lower sides at the same time, with fast packaging speed, high efficiency and beautiful appearance.

It is light, durable and easy to operate; the side belt drive is suitable for narrow cartons; the upper and lower belt drives are suitable for higher cartons; the sealing machine saves labor and reduces the phenomenon of unpacking. Connecting line can be used with folding cover sealing machine, single use can choose semi-automatic sealing machine.

The sealing machine is mainly used for the sealing and packaging of cartons. The sealing machine uses adhesive tape to seal the cartons, which is economical, fast and easy to adjust. It can

complete the up and down automatic sealing actions at one time. If the printing tape is used, the product image can be improved.

Troubleshooting

- 1. The nail clamping action of the sealing machine is too slow or the nail clamping stroke is insufficient: the bolt is loose, the front buckle or the inner plate of the trigger is worn. At this time, the bolt can be tightened, paying attention to the correct position of the front buckle shaft. You can also replace the front buckle or the trigger inner film. After completing the above actions, test its function. If the stroke is too short, fine-tune the front buckle shaft upwards, and fine-tune the front buckle shaft downward if the movement is slow.
- 2. Air leakage at the piston rod: the bottom ring of the main body is damaged. The ring should be replaced at this time.
- 3. Air leakage at the exhaust port: the switch valve ring or switch seat ring is damaged or the piston ring is damaged. Replace the ring.
- 4. Air leakage at the trigger: the switch valve ring or switch seat ring is damaged. Replace the ring.
- 5. The transmission ring is loose and cannot be positioned: the plastic steel bar and the transmission spring are inelastic. Remove the trigger assembly and reinstall the spring pin or replace the plastic steel bar and drive spring.

Technology data sheet:

| Model | FF-5050A small case sealer packaging machine |
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| Material | Painting |
| Power consumption | 180W |
| Sealing speed | 1000pcs/h |
| Maximum sealing size | 500mm*500mm |
| Minimum sealing size | 80mm*90mm |
| Tape width | <50mm |
| Using tape | BOPP,PVC tape |
| Transfer method | Left and right conveyor belt transfer |
| Table height | 740mm~900mm |
| Voltage | 110V/220V 50HZ/60HZ |
| Packing size | 1070mm*91mm*1340mm |
| Gross weight | 125kgs |