

Hot Foil Stamping **STM 500 IA**

Application

Hot foil stamping and heat transfer machine designed for decorating flat top surfaces of caps and closures.

Features

- Rigid frame construction
- Pick & place system with linear slides for part loading & unloading
- Indexer with 5 stations
- Adjustable pneumatic stroke for achieving higher speeds
- 4-axis adjustable stamping head
- Touch screen operator interface
- Multiple sensors such as foil break sensor, non-ejection sensor
- Detailed PLC component diagnostics



Optionals

- Auto part feeding
- Bowl feeder with optional noise reducing enclosure
- 3 side safety enclosure
- Can be integrated with upline/downline machines
- Remote Diagnostics
- Password and user log facility
- Language options for different countries
- Double foil feed for dual colour hot foil stamping

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■ Technical Specifications

Machine Speed : Up to 30-32 parts / minute

• Flat Stamping : Dia – ø90mm (max)

Stamping Plate :115 mm (length) x 100mm (depth)

Heater : Cartridge heaters - 400 watt

Air Supply : 7-10 Bar
 Air Consumption (at 6bar) : 0.15m 3min
 Electrical Supply : L, N, PE

Supply Voltage : 230 VAC, 50/60 Hz

Supply Current : 5 AmpsLoad : 1.5kW

Machine Weight without bowl feeder: approx. 900 kg.
Machine Weight with bowl feeder: approx. 1000 kg.

Application Example







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