



DPB-ZHJ Automatic Blister-Carton Packing Production Line



This product, an auto assembly line for packing capsules and tablets, is developed by the company independently to cater for the criteria and requirement for GMP. It is a linkage assembly line. This sectional linkage integrates the accurate requirements and design to itself. It can work linking with the two machines in the purifying and packing workshops respectively, while in the middle of processing, the transmissions applied. It can meet the needs pharmaceutical factories. It is applicable to pack pharmaceutical al-plastic sheets and their like. It can automatically finishing folding instructions, forming paper box, opening, packing the strips or sheets and dotting lot number on the packs.

It adopts man PLC screen, photoelectric monitoring to coordinate the working of each parts. In processing, if there is something wrong with the machine, it can stop automatically, displaying the troubles and solving them automatically.

Main technical parameters:

Punch frequency (times/min)	6-50
Capacity (b/min)	60-80
Max shaping areas and depth (mm)	240x110x26
Stroke(mm)	20-120 (can be manufactured as user's requirements)
Standard Plate (mm)	80X57 (can be manufactured as user's requirements)
Air Pressure (MPa)	0.4-0.6
Total power	380V/220V 50Hz 7kw
Packing material	Weight: 250-300g/M2 Specifications:max.size(130x80x50mm) PVC hard pieces(mm) 0.15-0.5x1300 PTP aluminum foil(mm) 0.02-0.35x130
Mould cooling	Tap water or recyle water
Overall dimensinons (mm)	7000x1000x1700 (LxWxH)
Weight(T)	2.5