

SWP-400

Cellophane Overwrapping Machine

Overwrap closed cartons with BOPP film. SWP-400 is documented for tea-carton wrapping with a conveyor infeed, PLC control and a touch-screen operating interface.



PACKAGING SAMPLE / REFERENCE



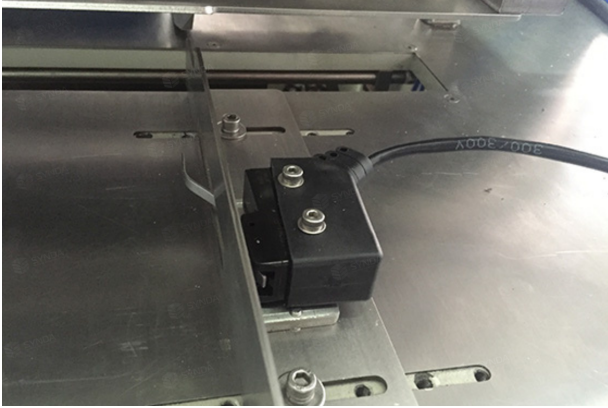
Film-overwrapped carton samples

Closed cartons with a folded transparent overwrap

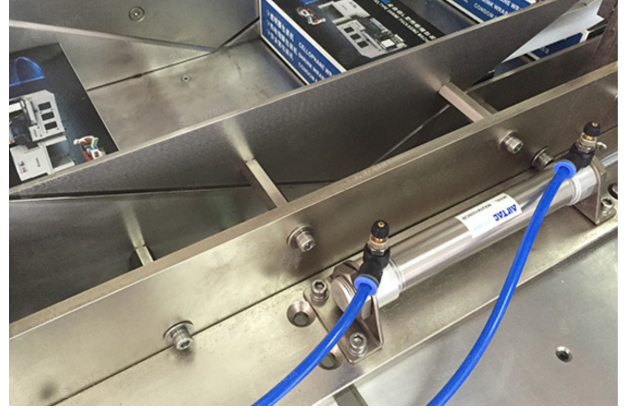
Original SWP-400 gallery. Carton sizes, tooling and film must be confirmed for the intended product.

A closer look at SWP-400

Original model-specific views. Configuration details are subject to the agreed supply scope.



Adjustment mechanism



Carton transfer detail



Guarded wrapping section



Format adjustment

Process at a glance

1. Feed closed cartons / 2. Feed and cut BOPP film / 3. Fold and seal around the carton / 4. Discharge finished packs

The published data describes a tea-carton project. Actual speed, tooling and utilities must be agreed for your carton and film.

Technical specification

Reference figures for SWP-400. Confirm the selected configuration before ordering.

Reference wrapping output	35-50 boxes/min
Reference wrapping film	BOPP, 22 microns
Listed carton range, L × W × H	60-360 × 50-230 × 25-130 mm
Reference electrical supply	240 V, single phase, 50 Hz; 10 kW
Machine weight, listed	1,350 kg
Reference conveyor, L × W × H	1,500 × 260 × 860 mm
Controls	PLC with 7-inch touch screen
Installed machine dimensions	Confirm against final layout drawing

Application confirmation

Each carton format, box samples, film and tear tape, required boxes per minute, infeed arrangement and available floor space.

Reference information only. Output depends on the product, package and configuration. Final specifications, sample compatibility and supply scope must be agreed in the technical proposal.

Discuss SWP-400 with SyndaPack

[Request a configuration](#)