

Automatic Food Packaging Machine SK-250E/S, SK-250B/D, SK-320B/D, SK-350B/D



Feature

1. Straight parting feeding packing machine: convey platform & transitional convey part & steering machine & automatic feeding part & packing machine.
2. Available feeding directions: the vertical and horizontal feeding system, vertical layout of workshop.
3. Application: cake, bread, biscuit, sweetheart pastry, green bean pastry, chocolate pastry, and so on.
4. Machine advantage: Automatic sorting system advantage: apply to orderly products and disorderly products. Simple structure, convenient operation, and easy to set up. Wide belt make the assembly and dis-assembly convenient, fast.
5. Advantage of automatic feeding: Accurate and quick positioning. Convenient to set the wafer bar packing machine when packing products of different specifications, simple adjustment. The belt can accelerate without tool dis-assembly. Simple structure, easy cleaning.

The finishing line and automatic feeding is controlled by the same control system, speed on the linkage mechanism, i.e., when the back end is less material, the front end will accelerate feeding. When the back end stop, the front end will stop, thus reduce the packing machine downtime frequency, ensure the high sealing quality. Shunting type material distribution system adopts centralized control technology, to adjust the speed according to the material, automatically adjust the allocation of the number. The system consists of a material guiding unit, shunting unit, receiving unit, feeding unit, packing unit, storage unit, control unit. Through the guide unit, the system realize the flexible shunt on materials; shunt unit through the traffic moving, assigning products to the pre-set receiving unit; the storage unit through the material distributing system instruction, will store the split products in the cache, when the packing line can meet the packaging, through the circulatory system, material distribution again into the packaging line, thus ensure the entire line meet the needs of uninterrupted production.

Specification:

Model	SK-250E/S	SK-250B/D	SK-320B/D	SK-350B/D
Film width	Max.180mm	Max.250mm	Max.320mm	Max.350mm
Bag length	50-115mm or 45-90mm	65-190mm/90-280mm 90-220mm/120-330mm	65-190mm/90-280mm 90-220mm/120-330mm	65-190mm /90-280mm 90-220mm/120-330mm
Bag width	30-80mm	30-110mm	50-160mm	50-160mm
Product's height	Max.35mm	Max.45mm	Max.55mm	Max.60mm
Packing speed	60-330bags/min	40-230bags/min	40-230bags/min	40-180bags/min
Power	220V 50/60HZ 2.4KW	220V 50/60HZ 2.4KW	220V 50/60HZ 2.6KW	220V 50/60HZ 2.6KW
Machine dimension	3770x670x1450	3770x670x1450	3770x720x1450	4020x770x1450
Machine weight	500kg	500kg	550kg	580kg