

## *Vertical Automatic Packaging Machine HTL-V420/V520/V680*



### **Features:**

- It adopts color touch screen and PLC control with stable and reliable double axis high-precision output to complete bag making, metering, filling, sealing, punching and cutting at one time.
- Air circuit control and circuit control are independent and separated, with low noise and more stable circuit.
- Use vacuum belt to pull film: the film pulling resistance is less, the packaging bag is well formed, more beautiful, and the belt is not easy to wear.
- Double servo control is adopted to realize high-precision positioning and accurate size.
- The external film release mechanism is adopted, which makes the installation of packaging film simpler and easier.
- The deviation adjustment of packaging bag only needs to be adjusted on the touch screen, and the operation is simple.
- The whole machine adopts closed mechanism to effectively prevent dust from entering the machine.
- Electronic weighing method is adopted, with more refined packaging weight and lower production cost

### **Scope of application:**

It is suitable for packaging granular, flake and strip products, such as sugar granules, potato chips, shrimp chips, jelly, peanuts and other products within

**Technical Parameters:**

<b>Model</b>	<b>HTL-V420</b>	<b>HTL-V520</b>	<b>HTL-V680</b>
Bag length (mm)	80-300(L)	80-400(L)	100-480(L)
Bag width (mm)	50-200(w)	80-250(w)	180-320(w)
Max width of roll film(mm)	420	520	680
Packing speed(bags/min)	5-60	5-50	5-50
Volume range(ml)	150-1200	3000(Max)	6000(Max)
Air consumption(mpa)	0.65	0.65	0.65
Gas consumption(m <sup>3</sup> /min)	0.3	0.4	0.4
Voltage(v)	220V	220V	220V
Power(kw)	2.2	4	5
Dimension(L*W*H)mm	1320*950*1260	1150*1795*1650	1780*1350*1950
Weight(kg)	540	600	900