



Single Twist Packing Machine SGM-Y650



The machine is suitable to wrap dies-formed or deposited sweets of round, oval or oblong shapes. Sweets with semi-liquid centers can be handled without problems. It adopted Indexing drives and cam transfer structure, be able to equip with a sorting station to eliminate sugar dust, chips and broken pieces. An efficient feeding is achieved by the approved plate feeding system. The length of packing material is controlled by the servo motor.

Special features:

- PLC control
- Servo motor control for sending packing material
- Saving of wrapping material by "no product–no paper" device
- Quick and simple size change by a few adjustments only
- Quick settle and feed product to gripper by two-ways rotating disc
- Separate switch cabinet

Output	Up to 350 pieces/min		
Product dimension	Length: 16 – 30mm	Width: 16 – 28mm	Height: 5 – 20mm
	Diameter of ball shaped products: 15 – 30 mm		
Drive	1 AC drive	Mechanical running	3.25 kw
	1 Servo drive	Film sending	
	1 AC drive	product settle device	
	3 AC motors	brush drive feeding system	
System	Schneider or Siemens or Omron		

Utilities	Compressed air		0.2 mpa; 2 cbm/min	
	Temperature		Lower than 25°C	
	Humidity		Less than 50%	
Wrapping material	wax paper	cellophane	polypropylene	polyethylene
Material dimensions	Reel diameter: max. 370mm		Reel width: max. 120mm	
Measurements	2400*1600*1800mm			
Weight	Approx. 1800 kg			