# Horizontal Flow Wrapper

# AmeriPak\* High Performance Packaging Machines

Series 90

#### Performance Output

Units wrapped and sealed at speeds up to 90 ppm



fresh, frozen, & prepared foods produce consumer goods



#### Style

extended end seal (crimp)

## Film Types

polyester polypropylene printed or clear film perforated film

#### **Technical Specifications**

#### **Performance Output**

Up to 90 ppm based on a 6" long bag

#### **Dimensions**

Machine Size(Approx.)

Length 155" Width 36" Height 62"

#### Infeed Conveyor

Length 92" Feed Space 54" Height above floor 37"

#### **Product Discharge**

Conveyor 24" Standard

48" Optional

#### Weight

900 lbs base machine

#### **Utility Connection**

Electric supply 230V, 3PH, 60Hz

## Packaging Specifications

#### Maximum Package Size

(Not tolerated simultaneously)
Length

Length 16"
Width 7"
Height 25/8" Standard 31/2" Optional

Wrapping Material

Maximum Roll Diameter 13"
Maximum Roll Width 20"

Fin Seal Assembly (length seal)

First set Pulling Second set Sealing

End Crimper (cross seal)

1-up x 8" wide Standard 1-up x 10" wide Optional

#### Standard Features

Touch screen monitor Program up to 15 products Left-to-right product flow,

facing the control panel

Powder coated frame Stainless steel covers

Food contact approved conveyor

Overload clutch on crimpers

#### **Optional Features**

USDA-compliant infeed conveyor Relieved upper crimper shaft Roller rider conveyor Dual parent roll

Extended infeed sections

Dual pitch infeed conveyor Stainless steel frame & shafts

Printer / code date interface

Electric eye film registration

# Optional for model H90

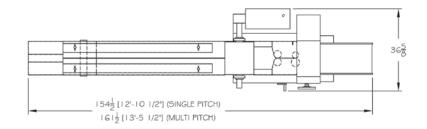
No product – No bag No gap – No seal



# Horizontal Flow Wrapper

## Series 90

Compact, Flexible package sizes Low maintenance, Easy changeover



#### Overview

AmeriPak's exceptionally versatile Series 90 wrappers are designed to minimize downtime while decreasing maintenance and increasing productivity. Product operating parameters may be set within 15 saved files and recalled instantly for fast, accurate product changeover.

An adjustable forming box functions with a variety of products and also allows for fast product size changeover—no tools required.

The Series 90 is surprisingly compact, saving valuable floor space while offering 4.5 feet of unobstructed product feeding space.

A variety of roll stock materials, printed or clear films are suitable on these machines.

## **H90 Horizontal Flow Wrapper**

The H90's unique EZ-SET end crimper phasing control allows the operator to position the crimper between products during initial setup, then easily fine tune the setting—all while the machine is running. It is powered by a robust 1/2 HP AC drive motor.



Adjustable Former | Easy size changeover for different products

#### **Benefits**

AmeriPak's dual pitch infeed conveyor allows for the feeding conveyors pusher spacing to be changed with the flip of a lever. This is critical as the pusher spacing ensures your products are run on an optimum configuration.

AmeriPak's patented roller rider conveyor provides a flat level surface at the end seal area to further assist product transfer. This flat level transfer allows you to run products with a smaller base and a larger heavier top such as a muffin without the product tipping over in the film tube.

Standard Features			Seal Style		
Model	Drive	PPM	Touch Screen	Food Safe	Feed Space
H90M	mechanical (M)	90	•	•	54"

#### **Optional Accessories**

Lazy Susan (rotary turn table), Adjustable side table, Spare parts kit

## **Availability of Parts**

AmeriPak Machines make extensive use of commercially supplied parts also available through our Rapid Turnaround Parts Program; ensuring the right part, every time.



215-792-7272 Sales@AmeriPak.com