## Automatic Water Bottling Machine 3-in-1



- 3-in-1 (washing / filling / capping) big bottle filling machine is strictly according to the U.S. drinking water industry Association standards.
- Most electrical components produced by China famous brand and key materials produced by international famous company.
- Its is high automation, convenient operation and reliable performance.
- Its size is small, whole machine weight is light and it has a beauty appearance. Its corrosion resistance is strong, its disinfection function is very good, it's can effectively prevent air pollution to ensure the products have a high quality and so on.


## Working process:

The 5gallon bottle water production machine entire process control by the PLC, precise positioning automatically, using less power, low labor intensity.

It made of high strength stainless steel, precision arc welding, variant small, beautiful welding lines; transmission parts for the stainless steel structure to ensure that the institutions in the normal operation of a variety of environments; non-metallic parts are made of PP plastic and other nontoxic high Wear-resistant materials carefully processed. The drive motor and the booster pump mostly use the domestic export-oriented series stainless steel products. Series of electrical components used imported or domestic famous series of hardcover which is more stable and reliable.

## Technical Parameters:

| Production capacity | 200 Buckets/hour |
| :---: | :---: |
| Bottle's capacity | 18.9 Liters (equal to 5 gallons) |
| 11.3 Liters (equal to 3 gallons) |  |
| Bottle's specification (mm) | $\Phi 270 \times 490 \times \Phi 56$ |
| Ф $230 \times 420 \times$ ¢ 56 |  |
| Cap's specification (mm) | Ф58×40 (strip:L18mm,W:7.5mm) |
| Rated input power | 2.8KW |
| Conveying electromotor | 0.37KW |
| Disinfectant washing pump | $0.37 \mathrm{KW} \times 2$ |
| Pure water washing pump | 0.37 KW |
| Pure water washing/filling pump | $0.55 \mathrm{KW} \times 2$ |
| Cap-aligning electromotor | 0.06KW |
| Power supply | AC 380V $\pm 5 \% 50 \mathrm{~Hz}$ |
| Rated current | 8A |
| Net weight | 380kg |
| Outer size | $3220 \times 980 \times 1600$ (mm) |
| Requirement of air compressor | $0.1 \mathrm{M} 3 \quad 0.17 \mathrm{M} 3 / \mathrm{Min} \quad 0.8 \mathrm{MPa} / \mathrm{Cm} 2$ |
| Requirement of water supply | $4.8 \mathrm{M} 3 / \mathrm{H}$ |

