



## *EM-240G Automatic Doypack Bag Packing Machine*



### **Features**

1. Adopt import AC motor and frequency control of motor speed, run stably.
2. Using heat sealing packing materials, the machine can complete the procedures of conveying product, weighing, conveying bags, open bags, filling product, sealing, conveying final packages continuously and automatically.
3. Different product could be packed by choosing different filling machine.
4. Composed by PLC, touch screen, VVVF, etc, has high integrated level and control ability.
5. Photoelectric sensor, encoder and close switches are all adopt advanced sensing element.
6. Suitable to use flat bag, stand bag, zipper bag, wide-bottom bag, etc.

### **Flowchart:**

1. Premade pouch stack (adjustable)
2. Pouch picking (adjustable)
3. Zipper opening (adjustable)
4. Pouch opening
5. Air flushing (adjustable)
6. I Filling1 (adjustable)
7. Hold (adjustable)
8. Pouch stretching (adjustable)
9. Heat top seal (adjustable)
10. Cooling top seal (adjustable)
11. Finished product
12. Out let (adjustable)

**Technical Parameters:**

<b>Model</b>	<b>HC-240G</b>
Bag Size	100 x 120 (min)
Width X Height(mm)	240x 320 (max)
Packing Volume(ml)	2000G(max)
Speed(bag/min)	30-40 bags/minute (max)
Power(KW)	4
Air pressure(Mpa)	0.6
Air consumption (L/Min)	300
Power Supply	380V, 50Hz, 3 phase
Dimensions(mm)	2500 (L) x1000 (W) x 1400 (H)
Weight(kg)	1200
Bag Type	Flat bag, Stand Pouch or with zipper