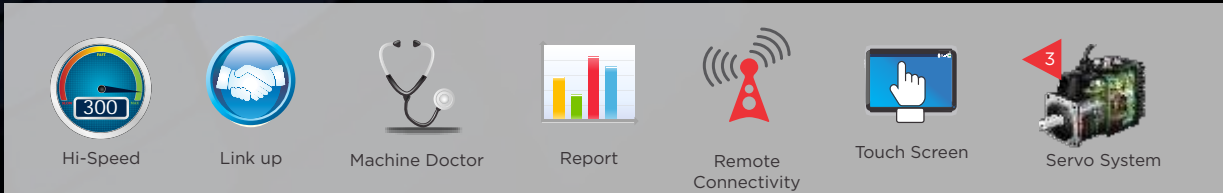


WIDTH WISE SOAP PACK SAMPLES



OUR OTHER MACHINES FOR SOAP PACKING

- Wrapper 8000T : 6 Servo based, high speed toilet soap wrapping machine
- Wrapper 4000 : Detergent bar wrapping machine
- Wrapper 4000T : Toilet Soap wrapping machine
- ABM 3100 : Automatic banding machine for soap
- Finseal 2040 : Pouch pack machine for soap in 2x2 or 3x3 collation
- Vertex 450B : Detergent powder packing machine



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Technical specifications may vary because of continuous development



KHOSLA
 listen innovate deliver



LOGIPAC 2010
 FLOW WRAP
 MACHINE FOR SOAP

www.khoslamachines.com

buzztime.com

LOGIPAC 2010

PRINCIPLE OF OPERATION

LOGIPAC 2010 Machine is designed to give upto 200ppm to match one line or double-line with 6 or 7cavity stamper. Two machines when linked to this stamper will give an optimum output with minimum space requirement. Smart Conveyor of the machine is a synchronizing conveyor system (using servo drives) to position randomly coming products and equi page them for entry on the infeed chain conveyor of the main machine. Wrapper is fed through positive pull rollers to relieve pull pressure from the bottom sealers for high speed operation. For high speed accurate print registration, servo drive is used for wrapper pull length and side seal cutters. This enables us to set the cut lengths and time the unit through menu based HMI. For missing tablets wrapper will not be wasted. Tube forming of pack will be similar to the time tested principles used by Khosla.

STANDARD FEATURES

Horizontal flow wrap machine for packing toilet soap.

- Smart Belt Conveyor system with servo driven accumulator belt and a servo driven smart belt to feed the in feed lug conveyor of the machine in perfect synchronization.
- Extended Twin Belt In-feed to minimize product damage.
- Servo Driven Wrapper Feed Arrangement.
- Servo Driven Cutter Sealing Jaws.
- Heavy distortion free cast structure
- Machine Timings Settings on HMI with Recipe Storage, PLC, HMI and servo Drives from Allen Bradley. (Output speed up to 200ppm – variable)
- Rollers for high quality packing.
- No packet no wrap interlock
- MIS for production data of shift available from HMI.

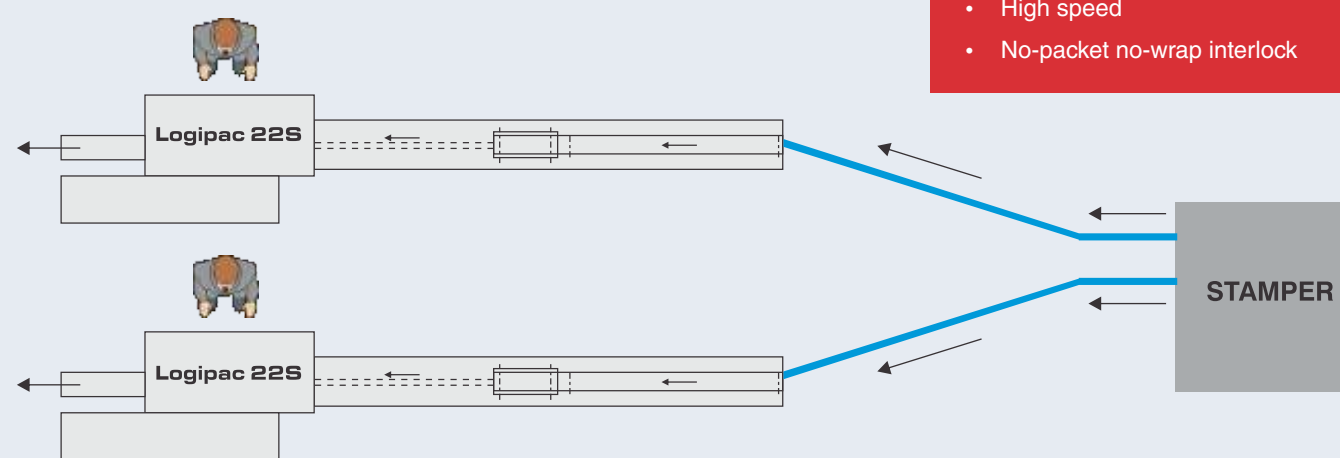
OPTIONAL FEATURES

- Infeed conveyor to link the machine to the stamper m/c.
- Splicing unit.
- UPS for control system.
- Change parts.
- Tool Kit.
- Emergency spares.
- Maintenance free totally enclosed KUBLER ship rings (Germany)
- Mirror image orientation to allow single operator to run two machines



FLOOR LAYOUT

Automatic Linkup with Soap Stamper



HIGHLIGHTS

- Direct linkability to soap stamper discharge
- High speed
- No-packet no-wrap interlock

SPECIFICATIONS

PRODUCT SIZE (all dimensions in mm)

L MAX 200	W MAX 70	H MAX 60
L MIN 40	W MIN 25	H MIN 5

other dimensions may be considered on request
combination of max. sizes may be out of the range of specifications

WRAPPER

Outside Dia 400mm Core Dia 70mm
Material : BOPP, BOPP/PE
and other sealable films and laminates

SPEED UPTO 200 PPM INFINITELY VARIABLE

ELECTRICAL

SUPPLY VOLTAGE : 3 Phase 220V, 50HZ
HEATER VOLTAGE : 50 V
CONTROL VOLTAGE : 24V DC
POWER : 4 KW

Machine speed upto 200 ppm
Infinitely Variable
Machine Weight : 2500 kgs.