

## *ML Y-680-3 Die-Cut Sachet Packaging Machine*



Three parallel tracks combine sachet forming, filling and die-cutting for shaped liquid packs. Two dosing systems are listed for the current machine configuration.

### **Shaped sachets from a three-track system**

The die-cut outline, internal seal layout and any chamber division should be reviewed together. Sample shapes illustrate format possibilities, not a fixed tooling set.

### **What matters on the MLY-680-3**

#### **Three forming tracks**

Three sachet tracks produce shaped packs in parallel. Specify the output target for the completed pack, not just a cycle rate.

#### **Two dosing systems**

The listed configuration has two dosing systems. Separate-product and chamber requirements need a confirmed filling layout.

#### **Shape-specific tooling**

Die-cut tooling defines the silhouette. Pack dimensions, artwork and seal margins must be approved before production.

## Specifications

| Model                   | MLY-680-3                               |
|-------------------------|-----------------------------------------|
| Max. Dosage             | 30 ml                                   |
| Max. Film Width         | 660 mm                                  |
| Bag Size                | 110 mm x 80 mm                          |
| Sachet Track            | 3 tracks                                |
| Dosing & Filling System | 2 system                                |
| Power supply            | AC 380 V/ 50 Hz (Custom-made available) |
| Power Load              | 5.8 kW                                  |
| Machine Net Weight      | 980 kg                                  |
| Machine Gross Weight    | 1090 kg                                 |
| Machine Dimension       | 960(L)×1200(W)×2700 mm(H)               |