



## *Automatic Vertical Cartoning Machine For Sachet*



The Cartoning Packaging Machines can be divided into two types. One is a small bag box, the other is a small bottle box. Most products on the market are first packaged in small stick bags and then packed into boxes with fixed amount. It can form an automatic production line with sachet filling machine. Such as Multi Lane Sachets Stick Packing Machine or Single Lane Sachets Packing Machine. This fully automatic box taping machine is the latest model developed by our company. This machine is suitable for sachets into carton. On line product feeding and detecting, leaflet fold (1-4folds) and feeding, leaflet detecting, carton opening and forming, products and leaflet pushing into carton, printing batch number, sealing carton with tuck-in or hot melt glue device. Automatically reject lacking of leaflet or product and finished product out.

### **Features:**

1. International famous brand of electrical component such as PLC touch screen, frequency inverter, etc.
2. Adopt human-machine operation system.
3. Automatically stop when machine is overload.
4. Automatically reject lacking of package product and leaflet.
5. Automatically display trouble, Alarm and count finished products.
6. Stable performance, operation is easy.

### **APPLICATION:**

It is suitable for sachet, condom, adhesive bandage, soft ALU strip, plaster; coffee bag, face mask and similar product. So this machine can also be matched with ketchup sachet packing machine and sugar sachet packing machine, etc.

**Technical Parameters:**

Encasing speed		30-120(Cartons/min)
Sachet quantity		1-12 bag (Base on sachet or pouch size)
Carton	Quality requirement	250-350g/m <sup>2</sup> Base on carton size
	Dimension range (L x W x H)	(65-150)mm x (35-85)mm x (12-45)mm
Leaflet	Quality requirement	60-70g/m <sup>2</sup>
	Unfolded leaflet specification	(80-250)mm x (90-170)mm
	Fold range	1-4 (Fold )
Compressed air	Working pressure	N0.6Mpa
	Air consumption	260-300L/min
Power supply		220V 50Hz
Motor power		2.2kw
Machine dimension (L x W x H)		2880mm x 1140mm x 1800mm
Machine weight		1500kg