#### SOAP PACK SAMPLES



#### OUR OTHER MACHINES FOR SOAP PACKING

Wrapper 8000T	: 6 Servo based, high speed toilet soap wrapping machine
Wrapper 4000	: Detergent bar wrapping machine
Wrapper 4000T	: Toilet Soap wrapping machine
ABM2100	: Automatic banding machine for soap
Finseal 2040	: Pouch pack machine for soap in 2x2 or 3x3 collation
Vertex 450B	: Detergent powder packing machine





# A perfect combination of Speed and Performance



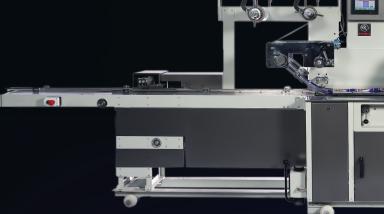
KHOSLA PRECISIONS - 93, Industrial Area, Phase-1, Panchkula 134-108, Haryana, INDIA TEL : +91-172-2562664, E-mail : info@khoslamachines.com www.khoslamachines.com

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## New iPac 2030

"maximum-mechanical, minimum-maintenance" model customized for detergent bar industry









# New iPac 2030

Inspired by the success and acceptance of LOGIPAC 2010, a perfect combination of speed and attractive price - iPac 2030 has been customised and developed for the Detergent Bar market . You will love to know about this and many more such machines in our product portfolio.

### **PRINCIPLE OF OPERATION**

IPAC 2030 is a suitable machine to flow wrap soaps. Products arriving on an infeed conveyor (not part of the machine) enters servo driven an accumulator conveyor. Products are further fed one by one in timed manner into the lug conveyor for wrapping operation. Wrapper is fed through positive pull rollers to relieve pull pressure from the bottom sealers for high speed operation. For high speed accurate print registration, servo drive is used for wrapper pull length.

#### STANDARD FEATURES Horizontal flow wrap machine for packing detergent bars.

I. Servo driven Smart Belt Conveyor with infeed sensor, directly linkable to the output conveyor of the stamper or manually fed infeed conveyor. 2. Servo driven wrapper feed arrangement 3. Double cutter sealing Jaws.

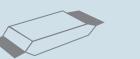
- 4. Servo for size change.
- Delta. (Output speed up to 160-180ppm variable)
- 6. Tool Kit

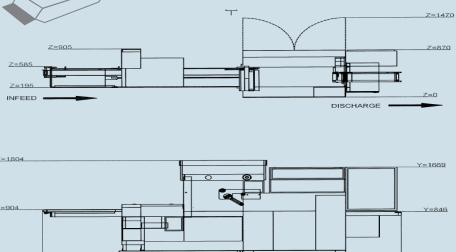
#### **OPTIONAL FEATURES:**

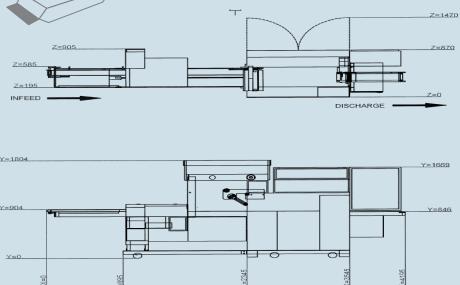
- I. Infeed conveyor to link the machine to the stamper.
- 2. Link up conveyor (2m long)
- 3. Splicing unit.
- 4. Change parts.
- 5. Emergency spares.
- 7. Heater Retraction
- 8. Collator

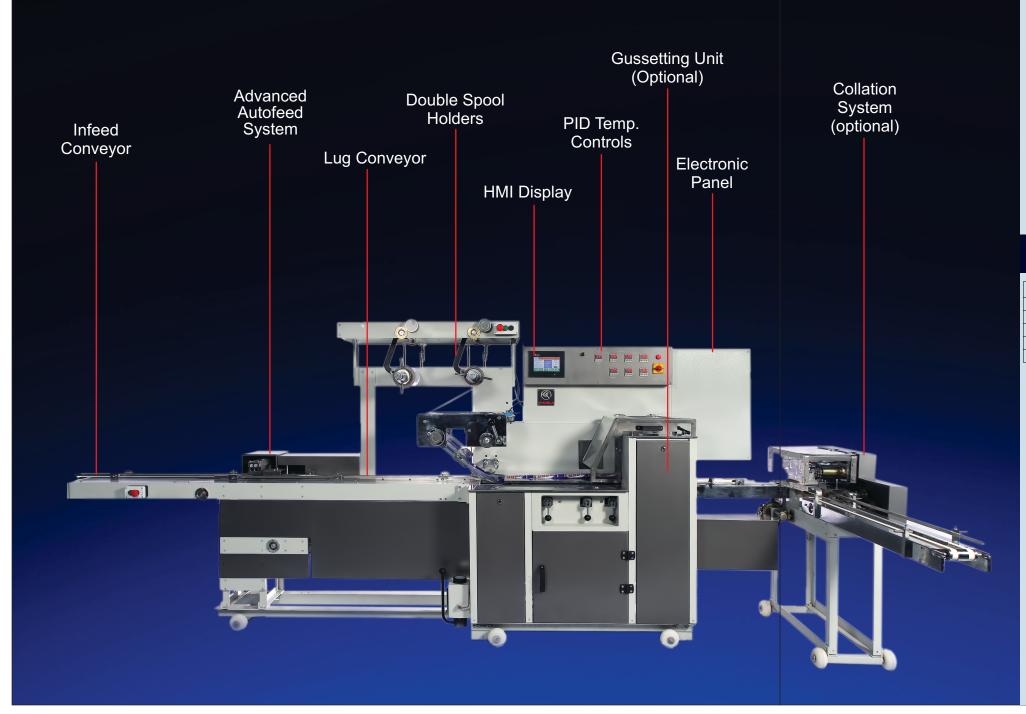
### PRODUCT SIZE (in mm)

IPAC 21 2030	Flow Wrap Machine
POUCH SIZE	140 mm
LAMINATE	BOPP/CPP
FEEDING SYSTEM	Mannual / Automatic
MACHINE SIZE (L*W*H)	L 4195, W 1470, H 18
WEIGHT	1500 kg









5. Machine time settings on HMI with recipe storage, PLC, HMI and servo drives from

6. Maintenance free non -mercury slip rings(imported)

304 mm

- All minimum and maximum sizes are not valid at same time
- Other dimensions can be considered on request
- Power: 3.0 KW/440V, 3 Phase, 50/60 Hz .
- Output: upto 160-180 ppm\*

\*Conditions apply.