

## ***SHM-250D Automatic Ampoule/Vial Double Feeder Packing Production Line***



SHM-250D Automatic Ampoule / Vial Double Feeder Packing Production Line is designed and improved by our engineers, it is specially for the packing of both one blister of ampoule and one blister of vial according to the requirement of customers. It is composed of blister forming, ampoule feeding, vial feeding, feeding, hot sealing, cutting and cartoning. It is controlled by PLC, has advanced self-examining function, can identify broken blister, shortage of bottle, shortage of manual and empty box examine memory. It can waster at 100%level, can be used for the stuffing of vial and manual boxing automatically.

### **Technical Parameters:**

<b>Model</b>	<b>SHM-250D</b>
Production Capacity	16-30 times/min, 1-44 plates/time
Max. Forming Area	110*240 mm
Adjustable Scope Of Travel	30-120 mm
Blister Specifications	Design as the requirement of customer
PVC Size	0.15-0.45 * 250 mm, the aperture of scroll is 70-76 mm
Application	Ampoule: 1ML, 2ML, 5ML, 10ML
	Vial: 2ML, 5ML, 10ML
Cartoner Machine Specifications	L(65-170)*W(45-80)*H(15-50) mm
Medicine Leaflet	L(100-190)*W(125-260) mm
Leaflet Quality Requirement	55-70 g/m <sup>2</sup>
Carton Speed	20-80 box/min (according to the dimension and shape of plate)
Pressure	0.6-1.0 Mpa
Air Pump Consumption	> 0.2 m <sup>3</sup>
Totally Air Consumption	Max. 140 L/min
Power	380V,50Hz,7Kw
Packing Size	8300*1400*1700 mm
Packing Weight	2900 Kg