

ML Y4-680-4V No Lye Relaxer Sachet Packing Machine



Four dosing pumps fill different liquid or paste products into a set of four-side-seal sachets. Pack widths and doses can differ while the sachets share a common length.

Different products and doses in one sachet set

The listed configuration pairs two larger and two smaller sachets. Submit the complete set drawing, each formula and each target dose for review.

What matters on the MLY4-680-4V

Four separate dosing systems

Four dosing pumps are listed for four products. Confirm product separation, cleaning and supply arrangements for each circuit.

Variable pack widths

The source describes different sachet widths with a shared length. Printed-film layout must match the complete set.

Servo film transport

Synchronous-belt film transport, positioning correction, level sensing and static elimination are described for the system.

Specifications

Model	MLY4-680-4 V
Max. Dosage	70 ml, 70 ml, 35 ml, 35 ml
Max. Film Width	680 mm
Bag Size	8*18.6cm; 8*18.6cm; 5.65*18.6cm; 5.65*18.6cm;
Sachet Track	4 tracks
Dosing & Filling System	4 system
Power supply	AC 380 V/ 50 Hz (Custom-made available)
Power Load	5.8 kW
Machine Net Weight	950 kg
Machine Gross Weight	1070 kg
Machine Dimension	1200 × 1900 × 2300 mm