# Tray Sealer

# AmeriPak\* High Performance Packaging Machines

# Series 30

## **Performance Output**

Units sealed at speeds up to **30 cpm** 



#### **Applications**

fresh, frozen, & prepared foods produce consumer goods

#### Style

drum seal

#### Film Types

polypropylene polyester perforated

#### **Technical Specifications**

#### **Performance Output**

Up to 30 cpm

#### **Dimensions**

Machine Size (Approx.)
Length 74"
Width 26"
Height 56"

#### Infeed Conveyor

Length 22" Height above floor 36"

#### **Product Discharge**

Stainless steel ramps

#### Weight

450 lbs base machine

#### **Utility Connection**

Electric 110-120V, 1PH, 60Hz

#### **Packaging Specifications**

#### Maximum Package Size

Length 10" Width 10.5" Height 3"

#### Wrapping Material

Max. Film Width 10.5"
Max. Film Roll Diameter 13"

#### **Heated Seal Drum**

Coated non-stick Aluminum Consistent heat transfer Solid state heat controller Quick recovery

### **Standard Features**

Solid state heat control Left-to-right product flow, facing the control panel Quick-change tray holders Stainless steel covers Casters Food contact approved conveyor

#### **Optional Features**

Gas Purge

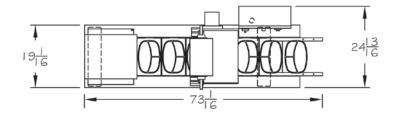
Film perforating roll assembly
Automatic air opening and
closing seal drum (requires
compressed air, 1CFM @ 80PSI)
Shallow tray lift assembly
Wash-down drive motor



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# Series 30

Portable, Compact, Sanitary



#### Overview

The Series 30 is our most compact automatic tray sealer, packing performance into a small foot print. This model is ideal for applications requiring high output from a small physical space.

The TD30M accommodates film widths up to 10.5". This versatile tray seal handles a wide range of container sizes with the pop-out interchangeable tray pallets. The tool-free, quick change tray pallets are manufactured from 3/4" aluminum plate! Utilize the TD30M's dual-lane capacity to seal smaller containers two at a time. The seal drum temperature is continually monitored by a thermocouple and consistent temperature is maintained with a solid state controller.

Casters and a 110-volt electrical supply make the TD30M portable and flexible in operating the machine in a convenient location. The stainless steel and aluminum construction is ideal for strict sanitary applications.



Quick-change tray holders | For processing various container sizes

Standa	ard Features	Seal Style				
Model	Drive	Electric Supply	CPM	Drum	Food Safe	Feed Space
TD30M	mechanical (M)	1/8 HP DC, 110-120V, 1PH, 60Hz	30	•	•	22"

#### **Optional Accessories**

Lazy Susan (rotary turn table) Adjustable side table Spare parts kit

