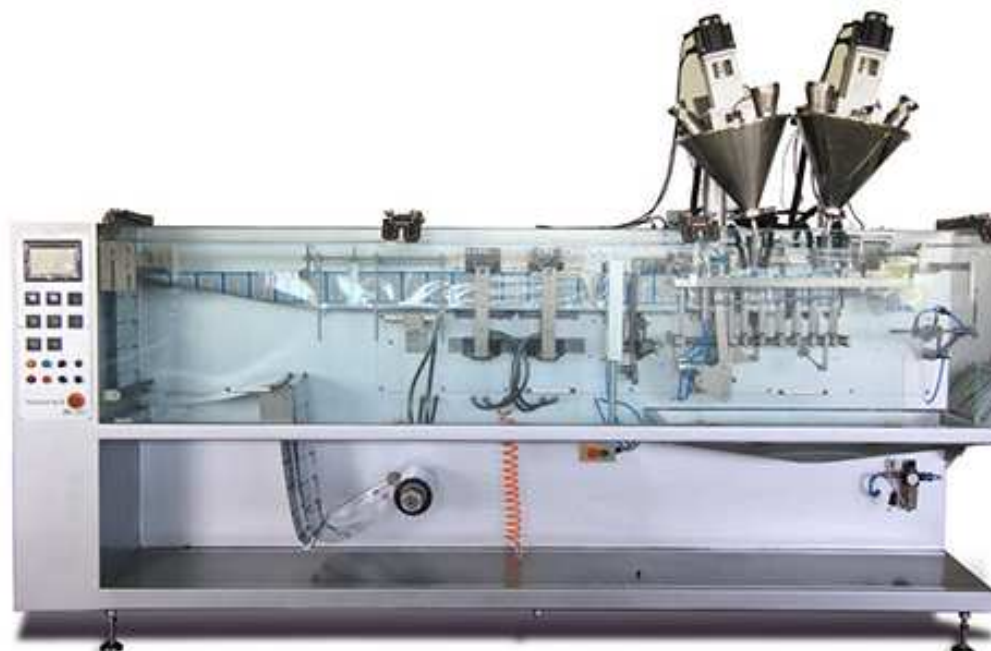


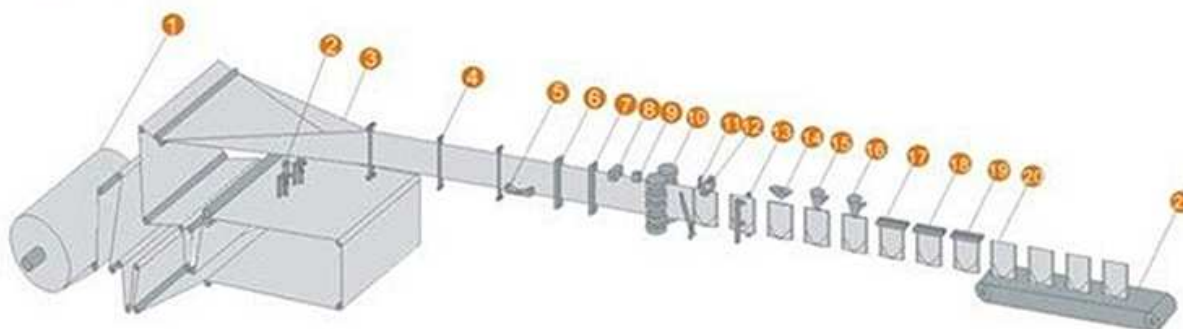


Horizontal Pouch Packing Machine SGM-180S



Pouch making, sealing and filling are relatively independent system. The two systems are connected by mechanical connection and PLC. Therefore, suitable for different packaging material and pouch sizes. Finished product sealing system uses hot seal packaging material to go on automatic pouch making, and so on. Pouches are doypack, special shape, hanging hole. Selecting different filler can package different products.

Packing Process



1. Film Unwind	8. Tear Notch	15. Filling I
2. Bottom Hole Punching	9. Photocell	16. Filling II
3. Bag Forming	10. Servo Advance	17. First Top Seal
4. Film Guide	11. Cutting	18. Second Top Seal
5. Bottom Seal	12. Pouch Catching	19. Third Top Seal
6. First Vertical Seal	13. Pouch Opening	20. Finished Product
7. Second Vertical Seal	14. Air Flushing	21. Outlet