

MLY4-480-2V Twin Sachet Packing Machine



PLC-controlled piston-pump filling for twin four-side-seal liquid sachets. Forming, filling, sealing, printing and counting are combined in the packaging cycle.

A paired liquid sachet format

Specify the product and dose for each side of the twin pack, the separation line and the tear detail. The final layout must be matched to the selected film.

What matters on the MLY4-480-2V

Piston-pump filling

The source lists a piston filling system for liquids such as shampoo. Product viscosity and foaming behavior determine the setup.

Four-side-seal format

Twin sachet dimensions are configured with the filling and sealing arrangement. Submit the complete paired-pack drawing.

Integrated operation

PLC control coordinates metering, bag making, sealing, printing and counting within one machine cycle.

Specifications

Model	MLY4-480-2 V
Packing speed	30-40 bags/min/lane
The maximum width of packing film	480 mm
Thickness of film	0.04-0.10 mm
Bag making mode	Four sides seal
Range of measuring	10-20 g
Air consumption	200L/min; 0.7Mpa
Power/voltage	2.7 kW/380 V, 50 Hz
Dimension (L×W×H)	120cm×190cm×230cm
Weight	750 kg
Body	Stainless steel for material contact part and machine body 304S/S