



## ***BM-S25L Semi Automatic PET Blow Molding Machine***



BM-S25L blow molding machine mainly use to blow 3gallon and 5gallon plastic bottle. Both once-use bottle or re-use bottle. And also can blow 5liter to 25liter plastic pet bottle.

### **Technical Parameters:**

Product material	PET
Volume	5L-25L(3-5Gallon)
Actual output	60-90PCS/H
Preform length	15mm-460mm
Preform inner diameter	φ5mm-200mm
Max.mould plate Dimenstion (L x W)	420x500mm
Max.mould thickness	400mm
Clamping force	330KN
Mould opening stroke	380mm
Main machine (L x W x H)	218*77*196cm
Main machine weight	1000Kg
Heater (L x W x H)	237*68*165cm
Heater weight	380Kg
Power	40kw