

## *PBL-260D Medicine Packing Automatic Production Line*



This machine is specialized for the combined blister packing of both one ampoule and one vial according to the requirement of customers. It is composed of blister forming, ampoule feeding, vial feeding, feeding hot sealing, cutting and cartoning. It is controlled by PLC, has advanced self-examining function, can identify broken blister, shortage of bottle, shortage of leaflet and empty box examine memory. It has function of 100% elimination of waste products, automatic vial feeding and automatic leaflet cartoning functions.

### **Technical Parameters**

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| Production capacity(related to the shape and size of material) | $\leq 20-25$ Time/Min.(AL/PVC packing machine) $\leq 220$ Box/Min.(Cartoner) |
| Max.forming area and depth                                     | (AL/PVC):250*110*22mm (AL/AL):250*110*18mm                                   |
| Carton size scope(L*W*H)                                       | (800-150)*(40-90)*(15-40)mm  |
| Leaflet size scope(L*W)  | (130-240)*(100-180)mm  |
| Carton material  | 250-350g/m <sup>2</sup>  |
| Leaflet material   | 60-80g/m <sup>2</sup>  |
| Powe Supply/Total power  | 380V 50HZ 14.5KW   |
| Compress air pressure/Total air Consumption                    | 0.6-0.8Mpa $\geq 0.8$ m <sup>3</sup> /min                                    |
| Whole machine weight   | 4500Kg   |
| Material filling weight  | $\geq 99\%$  |
| Encasing rate of finished products                             | $\geq 99\%$  |