

Polypropylene Injection Moulding Machinery MSTX280A /PET



Master Packing joint with Ningbo injection company to supply customers with 10T-4000T, injection weight 45g-40000g, more than 30 kinds of specification injection mold machine. Master injection machine has energy-saving, environment-friendly, low noise, high rigidity, excellent performance, fast response, and high efficiency. With advanced servo motor and famous brand parts, Master injection machine becomes many customers' optimal choice for Injection needs.

Technical Parameter:

DESCRIPTION	MSTX280A /PET	
International size rating	280-1500	280-2410
INJECTION UNIT		
Screw diameter	70	80
Screw L/D ratio	25	25
Shot volume(therretical)	1154	1759
Injection weight(pet)	1245	1898
Injection rate	461	547
Injection pressure	131	137
Screw speed	180	175

CLAMPING UNIT		
Clamping force	2800	2800
Open stroke	590	590
Space between tie bars(WxH)	630×630	630×630
Max. Mould height	630	630
Min.Mould height	200	200
Ejector stroke	170	170
Ejector force	99	99
Others		
Max.pump pressure	17.5	17.5
Pump motor power	30	37
Heating power	33	38.6
Machine dimension(LxWxH)	6.1×1.8×2.4	6.9×1.8×2.4
Oiltank cubage	390	680
Machine weight	8.8	10.2