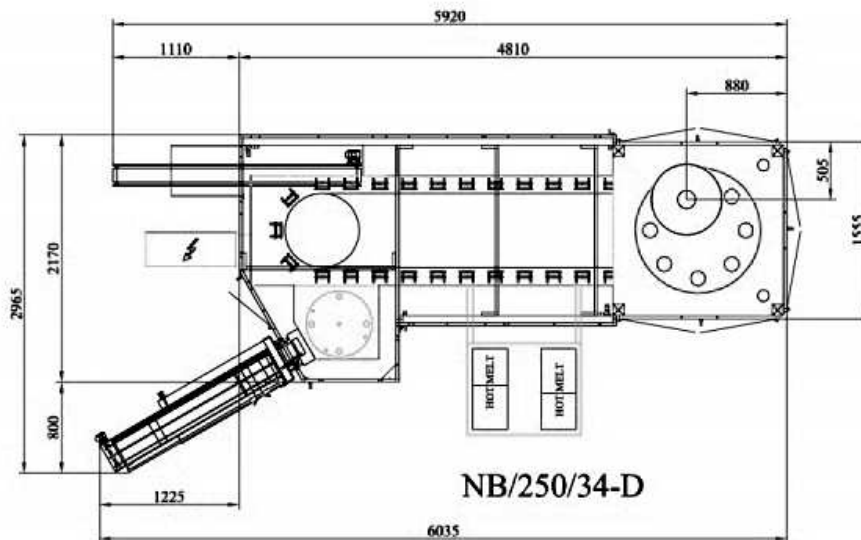




#### SPECIFICATIONS

MODEL	NB/250
Carton Dimension - Height	130 min/300 max
Carton Dimension - Thickness	25 min/85 max
Carton Dimension - Width	80 min/200 max
Free air consumption	150 NL/1'
Input power	8,2-10,4 Kw
Operating pressure	6 Bar
Production speed	260/1'
Weight	Kg. 5200



## **VERTICAL CARTONING MACHINE**

To meet continually higher production needs, a set of highspeed cartoning machines has been produced, able to satisfy also the request of the most demanding clients.

Equipped with all the electronic controls to guarantee high quality production. Constructed with mechanical components that permit running of the machine for long periods without special maintenance.

Suitable for packing of granular and powdered products by means of cylindric volumetric closing or if linked to multiheads computerized weighers, packing of products of different granular size, pasta and similar products.

We produces also models for the packing of bottles, small glasses, filters and other solids.

### **Operation**

The flat cartons are deposited on the blanks magazine and automatically conveyed to the forming up system. The cartons, once in the machine, undergo marking on the outside flap, glueing and closure of the bottom, before reaching the filling zone. The dosing of the product may be carried out with a telescopic cylinder volumetric system with electronic weighers or special equipments specific for the product. The carton carries on to be glued and closed for good on the upper side. It is then transferred to the outout conveyor and finally any weight control. It is also complete with:

- Regulation of production rhythm with electronic system.
- Format change regulation.
- Continual regulation of product weight or volume.
- Automatism and checking of production and feeding.
- Sunction devices, vibrator and specific devices ideal for the product.
- Centralized or pressure lubrication.
- Electronic device controlling the glue application.
- Integral accident prevention protection as according to law.

### **VARIANTS AND OPTIONALS**

- Weight control: electronic with dynamic weighing and possible local or remote printer.
- Ejector for cartons out of tolerance.
- Electronically controlled carton run.
- Electronically controlled programmable format change
- Glueing: standard HOT-MELT or Sift proof.
- Filling: with volumetric dosing, multi-headed electronic weighers, unit counters, or similar.
- Special loaders for bottles and glasses.
- Automatic distributor of leaflets, small bags, coupons, etc.
- Alarms and intervention signaller.