

**Stable in Quality Semi Automatic PET Blowing Machine 2L
MST8002B**



Master packing supply bottle blowing mold and preform and cap injection mold. Our quick change blow mold can save a lot of time and effort on change mold.

Technical Parameters:

Master Automatic Blow Molding Machine		UNIT	Semi Automatic				
			2000	3000	10L	5000B	20L
Molding	Number of Cavities	Cavities	2	2	1	2	1
	Heating Preform Spacing	mm	40	40	80	200	200
	Clamping Stroke	mm	135	170	220	220	340
	Cavity Spacing	mm	152.4	152.4		225	
Container	Max. Bottle Volume	ltr	2	3	10	5	20
	Max. Neck Diameter	mm	42	42	48	65	65
	Max. Bottle Diameter	mm	100	100	220	180	280
	Max. Bottle Height	mm	350	350	420	350	500
THEORETICAL OUTPUT		BPH	800(500ML)	600(2L)	300(5L)	550(5L)	100(20L)
ELECTRICAL	Max. heating power	kw	11	11	11	11	54

SYSTEM							
AIR SYSTEM	Operating pressure	kg/cm ²	8	8	8	8	8
	Blowing Pressure	kg/cm ²	25	25	30	30	30
	Max.capacity of air flow	m ³ /Min	0.6	0.6	1	1	1
MACHINE	Machine size	Meter	1.4X0.56 X1.52	1.4X0.56 X1.52	1.55X0.56X 1.52	1.65X0.66X 1.8	2.1X0.66 X1.8
	Machine weight	KGS	500	500	600	850	1000
1.The actual output depends on the preform quality and bottle shape.							
2.Specifications are subject to change without notice.							
3.Output depends upon bottle shape and preform quality.							