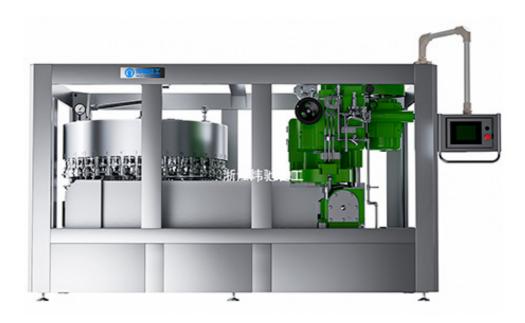


# DGC3606T Premium Non-Carbonated Beverage Can Filling and Seaming Monoblock



The premium non-carbonated beverage can filling and seaming monoblock is meticulously engineered, manufactured, and assembled based on the structural principles of renowned Taiwanese-brand machines. Designed for superior reliability, it features an automatic lubrication system for the seamer, greatly improving operational stability and long-term performance compared to domestic alternatives.

Tailored for mid to high-end customers in China, this machine is available with 36 or 55 filling heads and 6 or 8 seaming heads, supporting production speeds of 400 to 600 cans per minute. Its high efficiency and robust design make it an ideal solution for modern beverage production lines.

#### **Features**

#### 1. Automatic Lubrication Control for Seamer:

Equipped with a centralized automatic lubrication system featuring closed-circuit oil recirculation, a pressurized oil tank, and an independently ducted distribution system, ensuring efficient and consistent lubrication of key components.

2. Dual-Axis Seaming Structure:

The seamer utilizes a dual-axis mechanism that allows independent adjustment and control of the feed amounts for the first and second-stage rollers, enhancing seaming precision and stability.

3. Heavy-Duty Central Spindle Bearing:

The central spindle is fitted with a heavy-duty bearing, and key high-load areas are supported by imported bearings to significantly extend equipment service life and ensure stable operation.

4. Precision-Ground Gears:

Gears in the seamer head and other critical components undergo precision grinding, improving durability and minimizing operational noise.

5. High-Quality Components:

The system incorporates industry-leading components including a Siemens PLC, intuitive touchscreen interface, Delta inverter, Airtac solenoid valve, and Omron proximity switch to ensure reliable and efficient performance.

### 6. User-Friendly Operation:

Production speed can be easily configured via the touchscreen interface, and the system includes automatic fault alarms for PLC errors to support continuous and safe operation.

## **Product Specification:**

Model	DGC3606T	DGC5508T
Seaming Stations	6	8
Filling Stations	36	55
Cans Per Hour	18000 - 27000	18000 - 36000
Cans Per Minute	300 - 450	300-600
Can Diameter	Ф52.5-99mm	Ф52.5-73mm
Can Height	115 - 160mm	115 - 160mm
Power	7.5kW	11kW
Weight	7000kg	9000kg
Dimension	3600×2220×2400mm	4300×3000×2400mm