

## Used Injection Molding Machines MSTX320A/PET



Master Packing joint with Ningbo injection company to supply customers with 10T-4000T, injection weight 45g-40000g, more than 30 kinds of specification injection mold machine. Master injection machine has energy-saving, environment-friendly, low noise, high rigidity, excellent performance, fast response, and high efficiency. With advanced servo motor and famous brand parts, Master injection machine becomes many customers' optimal choice for Injection needs.

## **Technical Parameter:**

DESCRIPTION	MSTX320A/PET		
International size rating	320-2400	320-2410	320-3180
INJECTION UNIT			
Screw diameter	75	80	85
Screw L/D ratio	25	25	25
Shot volume(therretical)	1546	1759	2213
Injection weight(pet)	1668	1898	2388
Injection rate	481	547	520
Injection pressure	156	137	144
Screw speed	175	175	150

CLAMPING UNIT			
Clamping force	3200	3200	3200
Open stroke	660	660	660
Space between tie bars(W×H)	680×680	680×680	680×680
Max. Mould height	720	720	720
Min.Mould height	250	250	250
Ejector stroke	180	180	180
Ejector force	99	99	99
Others			
Max.pump pressure	17.5	17.5	17.5
Pump motor power	37	37	37
Heating power	36.8	38.6	42.2
Machine dimension(L×W×H)	7.1×2.1×2.4	7.3×2.1×2.4	7.8×2.2×2.6
Oiltank cubage	550	550	680
Machine weight	12.8	13.2	13.8