

Automatic Stick Powder Packing Machine TJ-420F



The Automatic Stick Powder Packing Machine uses advanced PLC control system, bilingual display in Chinese and English. The packaging speed and the length of the bag can be adjusted steplessly within a certain range without replacing parts. The double synchronous belt is used to pull the film, the cylinder is controlled to be tensioned, the automatic correction is performed, and the automatic alarm protection function is adopted to greatly reduce the loss.

Automatic Stick Powder Packing Machine operation

- 1. Install the Automatic Stick Powder Packing Machine: first install the machine and the packaging film, and install the wrapping paper on the bracket. As far as possible, the edge of the wrapping paper and the gap between the supporting frames are vertically parallel.
- 2. Connect the power supply: After installing the Automatic Stick Powder Packing Machine, place it flat, plug in the power supply and turn on the power switch to wait for the machine to work. The power plug must be connected to the plug with the grounding wire.
- 3. Automatic Stick Powder Packing Machine setting parameters: set the length of the bag, temperature parameters and the number of grams of material.
- 4. Pour the material: Pour the material into the hopper and press to start working.
- 5. Automatic packaging: machine automatic quantitative weighing, cutting, sealing, cutting into bags, packaging one time molding

Technical Parameter:

Model	TJ-420F
Packing speed	20-60 bags/min
Packing volume	10-500ml
Making bag size	L: 30-150mm, W: 80-220mm
Film width	≤ 480mm
Thickness of film roll	0.03-0.10mm
Packing accuracy	≤ ±1%
Power	1.5KW
Power supply	AC220V, 50/60Hz
Seal type	Pillow seal
Main machine net weight	550kg
Main machine dimension	L850 × W1000 × H1860mm