



Automatic Pyramid Tea Bag Packing Machine



Automatic Pyramid Tea Bag Packing Machine is suitable for active packaging of seeds, medicines, health products, tea and other materials. The tea packaging machine can actively complete the processes of bag making, metering, filling, sealing, slitting and counting. It has the functions of moisture proof, anti-odor evaporation and preservation. Its packaging planning is extensive, replacing the craft packaging, and it has completed the packaging initiative for large enterprises and small and medium-sized planning enterprises, which has improved the production power of all walks of life and greatly reduced the cost.

Automatic Pyramid Tea Bag Packing Machine principle

1. Place the package of the item evenly on the sealing strip of the Automatic Pyramid Tea Bag Packing Machine and place it under the pressure bag.
2. Close a vacuum chamber, a little pressure, the entire packaging process from the vacuum, sealing, printing, return air is controlled by the electrical automatic program.
3. Together with one vacuum chamber, another vacuum chamber can place the items. After the vacuum chamber is returned to zero, the upper vacuum chamber can be moved to another vacuum chamber to replace the left and right chambers.
4. Automatic Pyramid Tea Bag Packing Machine in the work process, if found abnormal, you can press the emergency stop button, return to the air early, from scratch.
5. When the Automatic Pyramid Tea Bag Packing Machine is suspended, put the lock switch in the "off" position. When the use is stopped, the power supply is blocked and the cleaning operation is done.

Technical Parameter:

Produce speed	40-50bags/min
Tea content	1-8 g/bag
Tea request	Tea length \leq 15mm,assumes the platy, otherwise the weighing precision will drop.
Bag paper request	Label line nylon or adhesive-bonded cloth(picture sample will be enclosed)
Roll quantity	1
Rolled paper core inside diameter	Φ 76mm
Rolled outer diameter	$\leq\Phi$ 350mm
Seal cutting	ultrasound
Seal cutting equipment	2 sets
Standard electric appliance configure	Pneumatic element, button, exchange contact device
Source pressure	\geq 0.6Mpa
Motor power	Approximately 1.4kw(220v)
Machine size	L830*W660*H1522(mm)
Machine weight	350kg