



JS-32 Automatic Quantitative Double Wrapped Filling & Packaging Machine



Machine Features:

- Fully automatic packaging process from inner to outer bag.
- Inner bag to outer bag with cylinder & sensor control to ensure completed packaging.
- Multiple sensors at packaging material for user friendly operation.
- Volumetric Filling method with metering dish & cups.
- Metering cups are easily to change within few minutes.
- Enable to equip vibration & agitator to enhance product filling fluidness according to request.
- All component in direct contact with product are made with SS304 or food sanitary standard.
- Individual temperature controller with PID function for each sealing part.
- PLC control photocell device for outer bag, auto tracing eye mark in a short time.
- Machine build with iron cast with stainless steel frame.
- Pneumatic outer bag sealing available upon request.
- Vibration loading system upon request.
- Servo type with touch panel construction can be made according to request.

Optional Device:

Date coder, hopper level indicator, output conveyor, nitrogen air connector, height adjustable dish and other required device upon request.

Applicable Products:

Powder related products, such as: coffee powder, tea, herbs, ginseng ...etc.

Applicable Film:

- Inner bag: Heat seal suitable filter paper, such as: cotton filter paper.
- Outer bag: Double layer heat sealable laminated film, such as: PET+LLDPE, PET+MPET+CPP, PET+PE+AL+LLDPE, Nylon+LLDPE...etc.

Technical Parameters:

	JS-32 Double Wrapped Packaging
Sealing Style	3 sides sealing
Power	220V, 50 or 60 Hz, single phase(upon request)
Inner Bag Size	(W)70 x (L)90mm
Outer Bag Size	(W)100 x (L)120mm
Filling Weight	1-5g / 5-10g / 10-20g / 20-30g (varies with product density)
Packaging Speed	About 30-45 bags/min
Machine Dimension	155 x 135 x 235cm(L x W x H)
Net Weight	850kg