

## Semi-Automatic 5 Gallon Bottle Blowing Machine BM-12



This semi-automatic 5 gallon bottle blow molding machine is especially used to produce 3 gallon to 5 gallon bottles and is widely used to produce any shapes of plastic from PET with neck diameter from 15mm to 200mm.

## Features:

- Perfect function with economic investment.
- Small size and compact construction with no space waste.
- Easy to operate and maintain, operation by one person.
- Saving power and uneasy to worn out.

## **Technical Parameters:**

Model	Specification	Unit	BM-12
Container	Product material	/	PET
	Volume	L	10-25
			(3-5gallon)
	Theoretical output	Pcs/h	60-180
	Height	mm	≤500
	Preform inner diameter	mm	≥ <b>φ16</b>
Mold	Max. Mold plate diameter (L*W)	mm	420*500

	Max. Mold thickness	mm	400
	Clamping force	KN	330
	Mold opening stroke	mm	318
Machine size and weight	Main machine dimension (L*W*H)	mm	2180*770*1960
	Main machine weight	Kg	1000
	Heater(L*W*H)	mm	2370*680*1650
	Heater weight	kg	380
	Power	KW	40