

## *PZH-120H Automatic Cartoning Machine*



PZH-120H Automatic cartoning machine is a high-performance product that integrates electromechanical, gas, and light-based on foreign advanced equipment introduction. It meets GMP requirements. The machine is a continuous operation, automatic box opening, leaflets automatic folding(1-4 folds), printing batch number sealing detection and other functions (can also be equipped with hot melt adhesive device), the highest speed up to 90-110 boxes/min.

PZH-120H Automatic cartoning machine is suitable for medicine, food, daily cosmetics, chemical, hardware, and electronics industries, the packaging of medicine plates, hoses, medicine bottles, vials, pouches, sachets, ampoules, and other products.

PZH-120H Automatic cartoning machine can be linked with the equipment of the blister packaging machine and the filling machine, and also with the overwrapping machine, pillow packaging machine, and other machines linkage production.

### **Performance characteristics**

1. This machine adopts PLC, frequency converter, encoder, servo motor, and other electronic components to control, and pneumatic components are selected from international famous brands such as Siemens, Mitsubishi, SMC, and AirTAC, and so on.
2. This machine can automatically complete manual folding, carton, opening, block boxing (bottle) boxing, batch number printing, sealing, inspection, waste rejection, etc.
3. The machine adopts PLC control. The photoelectricity monitors the actions of various parts, and if there is an abnormality during operation, it can automatically stop and display the reason, so as to eliminate the fault in time.
4. The main drive motor and clutch brake are installed inside the frame, and torque overload protectors for the transmission system of various parts are installed on the machine board. Under overload conditions, the main drive motor can be separated from each transmission part to ensure completeness. The safety of the machine.

5. The machine has multiple detection and rejection systems. The instruction manual, the medicine plate (bottle), and the carton are all detected by sensors, and then output after the batch number is printed and the box is sealed. In the process of testing, waste products (no drug version, no instructions, no bottles) are found at the exit to ensure that the product quality fully meets the qualified requirements.

6. The machine can be used alone or in conjunction with blister packaging machines, filling machines, automatic labeling machines, automatic shrink packaging machines, and other equipment to form a complete set of packaging linkage lines.

7. The machine has a number of safety protection marks and safety protection plexiglass cover, as well as overload protection and other functions.

#### Technical data:

Model		PZH-120H
Packing speed		50-120 boxes/minute.
Paper box	Quality of box	250-350g/m <sup>2</sup>
	Sizes range	L(70-220)x W(35-120)x H(15-80)mm
Compressed air	Air pressure	0.5-0.7Mpa
	Air consumption	20m <sup>3</sup> /h
Power supply		380V 50Hz 3Kw
Machine dimension		4600x1180x1500mm
Machine Weight		About 1500kg