

ZH-100M Multifunction Automatic Horizontal Cartoning Machine



This machine is suitable for sachet, pouch, soft al/al strips, wound plaster, ointment plaster, facial mask plaster, coffee bag into carton. On line product feeding and detecting, leaflet fold (I-4folds) and feeding, leaflet detecting, canton opening and forming, products and leaflet push into carton, printing batch number, sealing carton with tuck-in or hot melt glue device. Automatically reject lacking of leaflet or product and finished product out.

Features:

- 1: Adopt international famous PLC Control system, frequency speed adjustment.
- 2: Adopt HMI Operation System
- 3: Main-Driven have overload protection device
- 4: Trouble display, alarm and finished product counted
- 5: Stable performance, easy to change differenet product specification
- 6: Auto-reject box without product and leaflet
- 7: Servo Feeder suitable for kinds of specification blister feeding.

Main technical parameter:

Electric power	AC220V 50HZ moter powerl.5KW
Prduction capacity	Rotation speed 30-80b/min
Sachet Feeder Quantity	1 -10Bag (Base on sachet or pouch size)
I -1 0Bag (Base on sachet or pouch size)	300~450L /min (pressure0.5-0.8Mpa)
Packing material	Box requirement: 300-450g/m2 (according to its dimensions to confirm)
	Specifications: Max.Size (LxHxW) 240x160x70mm
	Min.Size (LxHxW): 120x40x20mm
Leaflet	Paper requirement: 60-80g/m2
	Specifications: Max.Size: 240x190mm(LxW)
	Min.Size: 80x90mm(LxW)
Overall dimension	4200x1400x1800mm
Weight	about 2000kg