## PET Plastic Blow Molding Machine CM-A2/CM-A4



MTBM series Automatic Blow Moulding Machine, PET Plastic Blow Molding Machine is widely used in beverage and food, milk, juice, cosmetic and medical. The core parts of automatic pet bottle blow modeling machines is HP compresses air, it is used for heating, stretching, blowing to generate bottle with performs.

Automatic Blow Moulding Machine, PET Plastic Blow Molding Machine is able to work individually or working a pre-treatment process of filling process as a core processing of three in one bottle filling line for beverage, cosmetic, etc
As a professional automatic pet plastic bottle blow model machine supplier for more than a decade in international market, and in order to meet our customers need, every year we upgrade some core parts of equipment such as power to keep optimize our products, after our customer buy our machine, we will call customer for more feedback about our products to know more feedback from our customers, and for Automatic Blow Moulding Machine, PET Plastic Blow Molding Machine, our customers can benefit from our products as bellow:

- Highly automatic processing with intelligent system to reduces the cost of labors. easy to operate with user friendly human interface touch screen.
- Efficient with standard integrated design to achieve high capacity (maximum for 18000/mold per hour), stable in high capacity production line and easy for trouble shooting.
- The equipment is made of High quality food-grade stainless steel material, able to access both soda acid liquid without secondary pollution.
- Durable stainless steel components equipped in machines, long life time continue working without damaging core spares to reduce the running cost.
- Automatic pause working and warming for fatal error occurs. to reduces damaging both labors and equipment.


## Specifications:

| Model | ITEM | CM-A2 | CM-A4 |
| :---: | :---: | :---: | :---: |
| Productivity | Depend on bottle design | 1800-2000PCS/H | 3200-4000PCS/H |
| Product type | Volume | 0.1-2L | 0.1-2L |
|  | Body diameter | $\leq 100 \mathrm{~mm}$ | $\leq 100 \mathrm{~mm}$ |
|  | Height | $\leq 310 \mathrm{~mm}$ | $\leq 310 \mathrm{~mm}$ |
|  | Neck diameter | $\leq 38 \mathrm{~mm}$ | $\leq 38 \mathrm{~mm}$ |
| Mould | Cavity | 2 | 4 |
|  | Mold thickness | 240 mm | 240 mm |
|  | Mold size | 260*240*370mm | 510*240*360mm |
| Main machine power | Electrical source power | $\begin{gathered} \hline 380 \mathrm{~V} / 220 \mathrm{~V} 50 / 60 \mathrm{HZ} \\ \text { 3Phase } \\ \hline \end{gathered}$ | $\begin{gathered} \hline 380 \mathrm{~V} / 220 \mathrm{~V} 50 / 60 \mathrm{HZ} \\ \text { 3Phase } \end{gathered}$ |
|  | Power | 25kw | 49kw |
|  | Really use power | 6.5 kw | 13kw |
| Air system | HP air compressor | $1.4 \mathrm{~m} 3 / \mathrm{min} 3.0 \mathrm{Mpa}$ | $2.0 \mathrm{~m} 3 / \mathrm{min} 3.0 \mathrm{Mpa}$ |
|  | LP air compressor | $1.0 \mathrm{~m} 3 / \mathrm{min} 1.0 \mathrm{Mpa}$ | $1.6 \mathrm{~m} 3 / \mathrm{min} 1.0 \mathrm{Mpa}$ |
|  | Air Tank | 0.6 m 33.0 Mpa | 0.6 m 3 3.0Mpa |
|  | Air dryer | $1.0 \mathrm{~m} 3 / \mathrm{min} 3.0 \mathrm{Mpa}$ | $2.0 \mathrm{~m} 3 / \mathrm{min} 3.0 \mathrm{Mpa}$ |
| Cooling water | Water Chiller | 3HP | 3HP |
| Machine | Size(L*W*H) | 1900*1280*1930mm | 1900*1860*1930mm |
|  | Weight | 2000 kg | 3600 kg |
| Preform unscrambler | Size(L*W*H) | 2000*950*2480mm | 2000*950*2480mm |
|  | Weight | 250kg | 250kg |

