

HHZ-80B Multifunction Automatic LED Lights Cartoning Machine



The product is suitable for cartoning and packaging of bulb lamp, LED energy-saving lamps, candle (tail) lamp, downlight, spotlight, ballast resistor and other similar items among lighting, electronics and other industries, the product can automatically complete lining, paper box forming, lamp cartoning, paper tongue sealing of double ends and other work. Besides, carton lining one-piece forming or carton hook forming can be finished. The machine can be used alone, and it also can be connected with heat shrink packaging machine and other equipment for forming production line.

Features:

- PLC automatic control, variable frequency speed regulation, electrical components are internationally renowned brands.
- Man-machine interface operating system is equipped.
- The overload protection of main drive conduct photoelectric monitoring action of various parts, machine can automatically shut down and display reason if there is abnormal operation, thus, failure can be timely eliminated.
- Lining feeding molding, operating manual, bulb automatic cartoning function can be automatically completed.
- Cartoning could automatically stop if there is no lining and operating manual.
- There is stable performance and simple operation, it is easy to understand.

Main technical parameters:

装盒速度 Carton speed		50-75盒/min
纸盒 Box	质量要求 Quality requirement	250-350g/m ² (视纸盒大小而定As the carton size and decide)
	尺寸范围 Dimension range(LxWxH)	(80-180)X(35-80)X(35-80)mm
说明书 Leaflet	质量要求 Quality requirement	55-65g/m ²
	未折叠尺寸范围 Unfolded leaflet specification	(90-170)X(110-210)mm
	折叠范围 Fold range	(1-4)折(fold)
压缩空气 Compressed air	工作压力 Working pressure	≥0.6mpa
	耗气量 Air consumption	20m ³ /h
电 源 Power supply		380V 50HZ
主电机功率 Motor power		0.75kw
外形尺寸 Machine dimension(LxWxH)		3800X1350X1600mm
整机净重 Machine weight		1400Kg

注：纸盒大小超出范围时，设备需特殊定制 Note: the cassette size beyond the scope, equipment needs to be customized.