

Double Servo Motors VFFS Packing Machine H3220/H4230/H5235/H6240/H7245



Applicable bag type: Pillow bag, Gusset bag, Seal type bag.

Applicable film materials: A variety of laminated films, single-layer PE film, film thickness range 0.04mm~0.15mm.

Applicable packing materials: A variety of snack food, deep frozen food, milk powder, coffee, oatmeal, granulated sugar, salt, puffed food, rice, herbal, tea, small hardware etc.

Features:

1. Automatic alarm and warning function by PLC.
2. Bag making: Making bag automatically by bag make machine, the layout type of bag making is vertical, the collar type is concave convex point flanging collar.
3. Horizontal Sealing: Servo motor is Horizontal seal sealing dynamic sealing bar heating type is continuation heating, the sealing temperature is constant temperature Horizontal servo with cooling and blowing function, shut down when clamp materials and motor swing angel protection function.

Vertical sealing: cylinder is vertical seal sealing dynamic, standard vertical sealing is clamp seal, the sealing bar type is heat continuation, temperature control is constant temperature.

Film pulling: The type of film pulling is Vacuum Synchronous belt double, the dynamic of film pulling driven motor, the cone gear drive form, and film oiling parts equipped with manual transfer switch for better adjustment.

Film releasing: It adopts motor drives robber roller, film release adopts and controlled by three speed. Equipped with coding adjustment, eye mark tracking, rectify deviation adjustment, film transporting anti-shake, no film alarm, store film detector, Film release brake, pneumatic film pressing function etc.

Frame: Assembly frame blue perspective plexiglass door, special electric tank fission rotating human-machine interface. Equipped with auto-stop when open the door protection function.

Parameter:

Item No.	H3220	H4230	H5235	H6240	H7245
Film Width	140~320mm	160~420mm	180~520mm	180~620mm	200~720mm
Bag Size	L: 60~200mm	L: 60~300mm	L: 60~350mm	L: 70~400mm	L: 70~450mm
	W: 50~150mm	W: 60~200mm	W: 70~250mm	W: 80~300mm	W: 80~350mm
Max. Packing Speed	100bags/min	100bags/min	90bags/min	85bags/min	70bags/min
Power Requirement	220V/50(60)Hz	220V/50(60)Hz	220V/50(60)Hz	220V/50(60)Hz	220V/50(60)Hz
Gas Pression	0.6MPa	0.6MPa	0.6MPa	0.6MPa	0.6MPa
Gas Consumption	0.15m ³ /min	0.2m ³ /min	0.2m ³ /min	0.2m ³ /min	0.4m ³ /min
Machine Size	1158*930*1213	1400*1100*1560	1514*1154*1590	1640*1226*1709	1748*1344*1955
L*W*H(mm)					
Machine Weight	350KG	500KG	550KG	600KG	680KG