

Alu - PVC Blister Packing Machine SED-250P



The Model SED-250P Automatic AL-Plastic or AL-AL Blister Packing Machine is an up-to-date product, which is carefully made on the basis of absorbing many years' manufacture technology and experience of this company and researching into the advantages of the same kind of products both at home and abroad. The product, with integrated mechanical, photo- electric and pneumatic control, are featured by adjustable stroke, split type machine body, pattern photoelectric register and the capsule arrangement by color separation. The machine can be widely used in pharmaceutical, food stuffs, chemical and other industries for composite sealing packing with full blisters and flat pressed sheets. Besides, we can offer customers excellent service.

Feature:

1. With frequency converted speed control, the max. Speed can be up to 20-40 times/min.
2. Stroke adjustable within a range of 270mm. Easy operation and accurate and synchronization
3. After 1~6 times of punching process, the blistered sheet size can be selected.
4. Plate type dies, positive pressure forming, little material-wasted punching and electronic counter adopted with batch no. Stamping, greasing and cutting functions and the warnings for broken or finished sheets and automatic shutdown provided.
5. With a duplex speed variation feeder adopted, the filling rate can be more than 98%.

Main Technical Data:

Cutting Speed		10-40 cuttings/min
Capacity		Standard: 9600 Blisters/hour (According to 4 cuttings per time, cutting speed 40 times/minute)
Scope adjustable range		Standard 10-120mm Max 160mm
Blister size		Standard: 80 mm×57mm Refer size: 80×57,95×65,103×43,120×43 (According to customer's requirement) Max size : 270×110mm
Max forming area and depth		270mm×150mm×28mm
Packing material		PVC: Width 250mm, Thickness 0.15-0.5mm Coating PTP(Aluminum Foil): Width 250mm, Thickness 0.02-0.35mm Roll core diameter: 70-76mm
Heating power	Forming	1.5KW
	Sealing	1.5KW
Main motor power		1.5KW
Power supply		380V 50HZ three phase five wires
Air consumption		≥0.2m ³ /min (Prepared by client) Pressure: 0.4~0.6Mpa
Mould cooling		Tap water or circulation water Water consumption: 60L/h
Dimension(L×W×H)	Whole	3345mm×635mm×1560mm
	Separate	1670mm×635mm×1560mm 1675mm×635mm×1560mm
Weight		1500Kg