



## ***Rotary Packing Machine GDB-200A***



### **1. Product Process**

Giving Pouch → Coding Date → Open Bag → Filling 1st → Filling 2nd & vibrate → Sealing 1st → Sealing 2nd → Forming & Output Packages

### **2. Summarize:**

This equipment is composed of bag packing machine, working platform (with ladder), intelligent weightier and lifter. It is suitable for packing irregular piece products, such as chocolate, candy, biscuit, nuts, peanut, seeds, and fried potatoes.

### **3. Features:**

- It can intelligently check whether the bag is open or not, whether it is properly opened? If the bag is not suitable for feeding, it will not feed or seal, thus will not waste bag and save user money.
- Pillow-Type Packing Machine Easy to operate, adopt advanced PLC from Germany Siemens, Mate with touch screen and electric control system, the man-machine interface is friendly.
- Overload protection and safety device. Machine stop at abnormal air pressure, hester disconnection alarm.

■ By twist the control screw, The width of the clip can be adjust. The width adjustment is very simple and this machine is suitable for packing different size bags.

■ Product or packing bag contact parts adopts stainless steel or other material which accord with the food production hygienic requirements, guarantee hygiene and security of the food, also meet GMP requirement.

#### 4. Main Technical Parameter:

Pouch Material	Laminated film, PE, PP etc
Pouch Pattern	Zip stand-up bag, Stand-up bag, stand-up with spout bag, flat bag(three side seal, four side seal, carrier bag, zip bag)
Pouch Size	W: 100-210 mm, L: 100-350 mm.
Dosing Range	10-1000g(Accord to customer requirement)
Dosing Precision	±0.5-1.5g
Speed	≤ 60 pouches / min ( the speed depends on the product status and filling weight)
Weight	1200 kg
Voltage	380V, 3 Phase, 50 Hz/ 60Hz
Total Power	5.5 kw
Compressed Air	0.6 m <sup>3</sup> /min (supply by user)