

DPB350JV-ZHJ400D High-speed Blister Packaging and Automatic Cartoning Linkage Production Line



The high-speed blister packaging and automatic cartoning linkage production line is suitable for medicines, especially oral liquids, ampoules blister packaging and automatic cartoning. It can automatically detect and reject waste, the robot automatically adds the bottle, and the robot automatically releases the straw. The high-speed automatic cartoning machine puts the medicine board and instructions into the carton, seals the box and prints the batch number. The whole process is fully automatic packaging, which can achieve the purpose of saving labor on the site. High automation and high cleanliness are more in line with GMP requirements.

Technical Features

1. Flat blister packaging can adapt to different depths of drug packaging needs.
2. The flat blister packaging can adapt to the needs of pharmaceutical packaging of different depths.
3. The imported robot is safe and reliable to grab the bottle.
4. DPB-350J blister packaging machine is quick to change molds
5. Unique straw feeding device, specially designed for oral liquid
6. The integrated connection improves the product grade, and the fully enclosed cover improves the safety performance
7. Multi-servo linkage ensures synchronous and stable operation.
8. The patented cantilever structure is more in line with GMP requirements.

Technical parameters

DPB350JV Blister packaging machine	
punching frequency	16-28 times/min
Packaging Materials	Standard PVC rigid sheet: 0.15-0.5×350mm
	Standard PTP aluminum foil: 0.02-0.035×350mm
	The diameter of the reel is: 70-76mm
Air consumption	≥12 m ³ /h (self-provided) pressure: 0.6-0.8Mpa
mold cooling	Tap water or circulating water
total power	about 15kw
Total Weight	3500kg
Dimensions	12000×1500×1850(L×W×H)

ZHJ-400 High Speed Cartoning Machine	
project	parameter
Pack box speed speed	350 boxes/min
Version block rule inch (L*W*H)	(65-105)*(30-70)*(4-12)mm
Paper box rule inch (L*W*H)	(65-170)*(28-87)*(15-55)mm
Say ming book foot inch (L*W*H)	(90-320)*(100-180)mm
Air consumption	≥2 m3/h
compressed air pressure	0.5-0.7Mpa
Power and total power	Three-phase five-wire 380V 50HZ 4.5KW
Dimensions (length X width X height)	4400x1500x1800mm
weight	3500Kg