



Bottom Fold











# BZW1000&BZT800

# CUT&WRAP and STICK PACKING LINE

The packing line is an excellent solution of forming, cutting and wrapping for toffees, chewing gum, bubble gum, chewy candies, hard and soft caramels, which cut&wrap products in bottom fold, end fold or envelop fold and then overwrapping stick on edge or flat styles (Secondary packaging). It meets hygienic standard of confectionery producing, and CE safety standard

This packing line consists of one BZW1000 cut&wrap machine and one BZT800 stick packing machine, which are fixed on same base, to achieve rope cutting, forming, individual products wrapping and stick wrapping. Two machines are controlled by same HMI, which are easy to operate and maintain

# **Special Features**

- No candy no paper, automatic stop when candy jam appears, automatic stop when wrapping material run out
- Automatic splicer
- Programmable controller, HMI and integrated control
- Servo driven wrapping materials feeding, cutter and compensation
- Three sets of rope sizers
- Modular design, easy to maintain, operate and clean

## Main Data

#### BZW1000&BZT800: Total Connected Load

- 11 kw

#### **Machine Measurements**

- Length: 2600 mm - Width: 2100 mm
- Height: 2200 mm

#### BZW1000: Output

- 900-1000 pcs/min

#### Size Range

- Length: 10-40 mm - Width: 12-25 mm - Height: 5-12 mm
- Special sizes upon request

### **Wrapping Materials**

- Wax paper
- Aluminum paper

#### **Wrapping Material Dimensions**

- Core diameter: 60-90 mm
- Reel diameter: 330 mm

## **Machine Weight**

- 2000 kg

#### BZT800: Output

- 140-180 sticks/min

#### Size Range

- Length: 25-120 mm
- Width: 15-30 mm
- Height: 5-12 mm

Special sizes upon request

#### **Products Per Stick Pack**

- 2-8 pcs/stick (Flat)
- 3-16 pcs/stick (On Edge)

#### Wrapping Material

- All common packing materials can be used

#### **Wrapping Material Dimensions**

- Reel diameter: 340 mm
- Core diameter: 76 mm

#### **Tear Tape Dimensions**

- Core diameter: 29 mm - Reel diameter: 120 mm

#### **Machine Weight**

- 1500 kg



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We reserve the right to change any or all specifications without prior notice

