



5L PET Blowing Machine WBB-3-7



WBB-3-7 5L PET Blowing Machine is suitable for big bottles from 3L to 7L, like mineral water bottle, oil bottle and other PET bottles customer need. It is the most wanted automatic Bottle Blowing Machine for the companies who want to upgrade their production of 5L lines, to instead of semi-Automatic Blowing Machine.

Feature

- 1) Simple structure in linear type ,easy in installation and maintation.
- 2) Adopting advanced world famous brand components in pneumatic parts, electric parts and operation parts.
- 3) High pressure double crank to control the die opening and closing.
- 4) Running in a high automatization and intellectualization, no pollution.
- 5) Apply a linker to connect with the air conveyor, which can directly inline with Filling Machine.

Technical Parameter

ITEM		UNIT	WBB-2-7	WBB-3-7
PRODUCT	Theoretical output	Pcs/hr	1200	1800
	Max. Volume	L	7.0	7.0
	Max. Height	MM	360	360
	Max. Diameter	MM	195	195
MOLDING	Number of Cavities	/	2	3
	Mould Plate Dimension(L×H)	MM	600×360	840×360
	Mould Thickness	MM	280	280
	Mould Opening Stroke	MM	220	220
ELECTRICAL	Power		220-380V/50-60HZ	220-380V/50-60HZ
	Total Power	KW	25	35
	Heating Power	KW	22	32
AIR SYSTEM	Operation Pressure	Mpa	0.8-1.0	0.8-1.0
	Action Air Consuming	M ³ /min	≥1.6	≥1.6
	Blowing Pressure	MPA	2.6-4.0	2.6-4.0
	Blowing Air Consuming	M ³ /min	≥3.2	≥4.8
MACHINE	Main Body Dimension(L×W×H)	M	3.4×1.9×2.5	4.5×1.9×2.0
	Main Body Weight	KG	2600	3200
	Preform Autoloader (L×W×H)	M	1.9×1.9×2.2	1.9×1.9×2.2
	Preform Autoloader Weight	KG	200	200