

MT-48W series of High-speed Full Automation Bottle Cap Molding Folding Machine



Basic Equipment

Control system: Imported PLC+Temperatur control module+Imported touch screen+Import photoelectric detection

Air drive system: Import SMC

Extrusion system: Hardened-gear speed reducer+Inverucer+Inverter+Energy-saving heater

Function

- Low pressure alarm/mould data storage
- Temperature PID control, make sure the high quality and high accuracy of plastic products
- If the electric heating temperature do not reach at the setting temperature, the cold slug prevent from starting
- Monitor, calculata, alarm, self-diagnosis failures device.
- Gas tank filter obstruction alarm
- Temperature deviation alarm /oil temperature deviation alarm/mold temperature deviation alarm
- Can supply cap detection system

Technical parameters

- Min.cap diameter: 25mm
- Max.cap diameter: 30mm
- Min.cap height: 10mm
- Max.cap height: 30mm
- Daily output: 720000-860000 caps
- Total power: 80kw
- Voltage: 3AC/N/PE 220V/60Hz 380V/50Hz 415V/50Hz 440V/60Hz
- Compressed air: 08MPa 1.5m³(self-supply)
- Mold number: 48cavity
- Contour dimensions: 7200x5300x2600mm
- Machine weight: 9T