

MR-24W Series of High-speed Full Automation Bottle Cap Molding Folding Machine



Basic Equipment

Control system: Imported PLC+Temperatur control module+Imported touch screen+Import photoelectric detection

Air drive system: Import SMC

Extrusion system: Hardened-gear speed reducer+Inverucer+Inverter+Energy-saving heater

Function:

- Low pressure alarm/mould data storage
- Temperature PID control, make sure the high quality and high accuracy of plastic products
- If the electric heating temperature do not reach at the setting temperature, the cold slug prevent from starting.
- Monitor, calculate, alarm, self-diagnosis failures device.
- Temperature deviation alarm
- Can supply cap detection system

Technical parameters:

- Min.cap diameter: 25mm
- Max.cap diameter: 45mm

- Min.cap height: 10mm
- Max.cap height: 30mm
- Daily output: 280000-350000caps
- Total power: 22kw
- Voltage: 3AC/N/PE 220V/60Hz 380V/50Hz 415V/50Hz 440V/60Hz
- Compressed air: 08MPa 0.3m³(self-supply)
- Mold number: 24cavity
- Contour dimensions: 3800x1600x2500mm
- Machine weight: 5T