

Pyramid Flat Tea Bag Inner and Outer Bag Packing Machine XY-100SJ-TLW



Characteristics:

- 1) Through use the method of Seal & cut the bag by ultrasound, make it possible to production TEABAG which is ease to take out and has pretty shape;
- 2) Manual delivery of materials, metering method suitable for regular shaped raw material filling;
- 3) PLC clearly show the working state, handle direction and so on;
- 4) SMC pneumatic component/Schneider electrical parts provide a stable work procedures;
- 5) It can adjust the sealing position and deviation on the touch screen without stopping;
- 6) It can pack bar material and ensure the integrity of material;
- 7) The Packaging capacity is 1800-3000 bags / hour;
- 8) With the labels used in packaging materials can be simply produced TEABAG with the label;
- 9) The machine can switch the bag shape between pyramid (triangle) sides sealing bag and flat (rectangle) back sealing bag.

Technical Data:

Machine Model:	XY-100SJ-TLW
Filling range:	1-10g/bag
Accuracy:	±0.15g/bag
Packing speed:	30~50 bags/min
Packing material:	Inner bag: Nylon material imported from Japan, non-woven fabric, Outer bag: 100% biodegradable transparent materials, PET, PLA, etc
Measuring method: Inner bag:	Electronic Screw Scale Metering Way
Outer bag:	Cylinder Insert Metering Way
Packing roll width:	Inner Bag: 120、140、160 (mm) Outer Bag: 140、160、180 (mm)
Roll outer diameter:	Inner bag: ≤ Φ 320mm
Outer Bag:	≤ Φ320mm
Roll inner diameter:	Φ 76mm
Bag Size: Triangle bag:	45-70mm (one side)
Outer bag:	70*90,80*100 (mm)
Air pressure:	0.6Mpa (the gas will be supplied by the buyer)
Operate person:	1
Motor power:	Approximately 2.5Kw (220v)
Dimension:	L 3700×W 1200×H 1800 (mm)
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Machine weight:	Approximately 850Kg