

## *Mini Doypacker With Four Head Weigher HNDG-K300-4T*



This machine is specially designed for packaging all kinds of granules, such as sugar, salt, seeds, coffee beans, rice, dried fruits, candies, pills, etc., into premade pouches such as flat pouch, gusset pouch, stand up pouch, zipper pouch, doypack, etc.

### **Features:**

#### **1. Low operation & Maintenance Charge**

The machine is available for integration in fully automatic production lines, allowing to save in labor costs. As well as the Pneumatic system used for safe operation and easy maintenance.

#### **2. Automatic Operation**

From Suck bag→Open bag→Filling→Sealing→Outputting, the programmable logic control (PLC) system controls it all for effective improvement of packaging efficiency and quality.

#### **3. Easy to Operate**

Depending on specification for product package multiple settings can be saved in memory. Users are allowed to set their own upper and lower limits. The machine provides display of accumulated weights and number of bags packed for easy operations.

#### **4. No Bag No Dump**

#### **5. Economic and Flexible**

Lower cost, lesser area occupation and movable for operation.

#### **6. Sensitive for Trouble**

Automatic detection is served as malfunction indication, including show the problem and teach you how to fix it via information on the human-machine interface.

## 7. Customers Made

Packaging function is available on demand, and is capable of being integrated with Zipper Device/ Ribbon date Printer/ bag taper.

### ***Technical parameter:***

<b>Model:</b>	<b>HNDG-K300-4T</b>
<b>Bag Type:</b>	Stand up Pouches, Flat Pouches, Gusset pouches, Quad seal pouches, etc.
<b>Bag Length:</b>	130-430mm
<b>Bag Width:</b>	90-300mm
<b>Zipper bag size:</b>	Width $\geq$ 130mm Height: $\geq$ 150mm Tip Part $\geq$ 30m
<b>Pouch material:</b>	Thermal composite material, such as BOPP/ CPP, PET/AL/PE, etc.
<b>Filling Weight:</b>	Max.5000g
<b>Power Supply:</b>	220V 1PH 50HZ, 1.5KW
<b>Air Consumption:</b>	0.65m <sup>3</sup> /min, 0.65Mpa
<b>Packing speed:</b>	5-15bags/min
<b>Dimensions:</b>	1800*510*1520mm
<b>Weight:</b>	380KG