

SGR50 Face Cream Filling Machine



Technical Parameter

1. Production Flow: Automatic cleaning→automatic filling→inner stopper foisted by hand→inner stopper pressed automatically→lid put by hand→lid tighten → (printing)take out by mechanical arms→followed by production line, all moulds adjustable in accordance with bottles. (remarks: According to different packing materials, inner stoppers and outer lids are put by hands suggested.
2. Servo Submersible Filling, to reduce bubble, and there is siphoning device to avoid heavy bubbles.
3. 30ml or less is available.
4. Filling nozzles and pot are easily assembled and detached.
5. PLC: Panasonic Servo: Panasonic Pneumatic component: AINTAC
6. Liquid feeded automatically, 40-55 bottles/min(Twins filling nozzle: up to worker's skill). And filling accuracy is less than $\pm 0.5\%$.
7. Lotion and cream are available, if workers change the height of station and moulds for bottles.
8. Power: 2.5KW
9. Filling volume: 10-250ml(servo driving piston quantitative.
10. Packing: $\phi 15\text{MM}-\phi 68\text{MM}$
11. Height: 50-250mm

Parameters

Type	SGR50
Flow	Automatic cleaning→automatic filling→inner stopper foisted by hand→inner stopper pressed automatically→lid put by hand→lid tighten →(printing)take out by mechanical arms→followed by production line
Working Trays	20
Speed	40-55pcs/min
Volume	10-250ml
Bottles	Diameter:φ20MM-φ68MM, Height: 50-250mm
Filling mode	Servo Motor
Filling accuracy	±0.3g
Power	220V, 2.5KW
Pressure	0.5Mpa
Air Consumption	110L/min
Size	L2568XW1422X1752